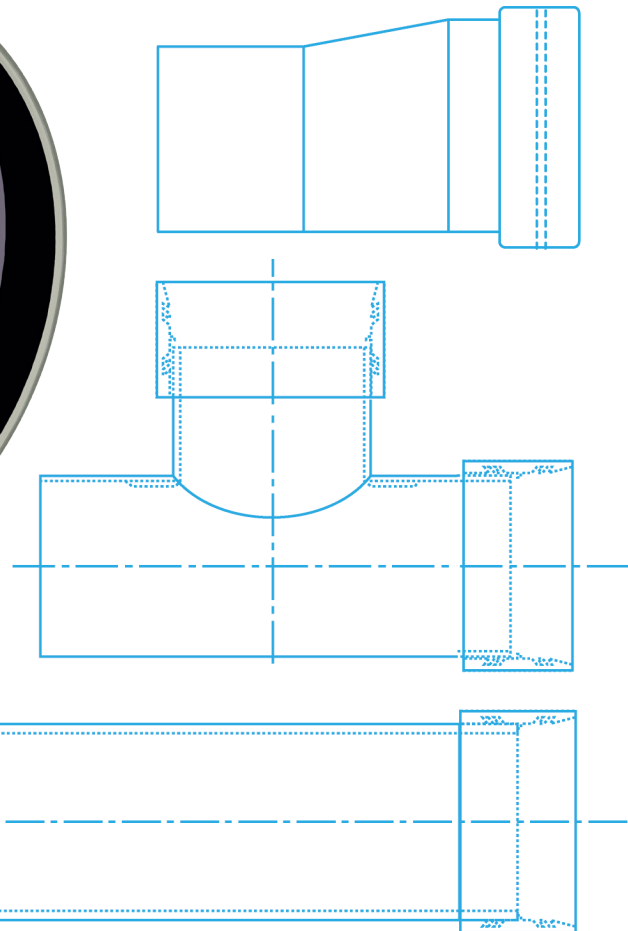
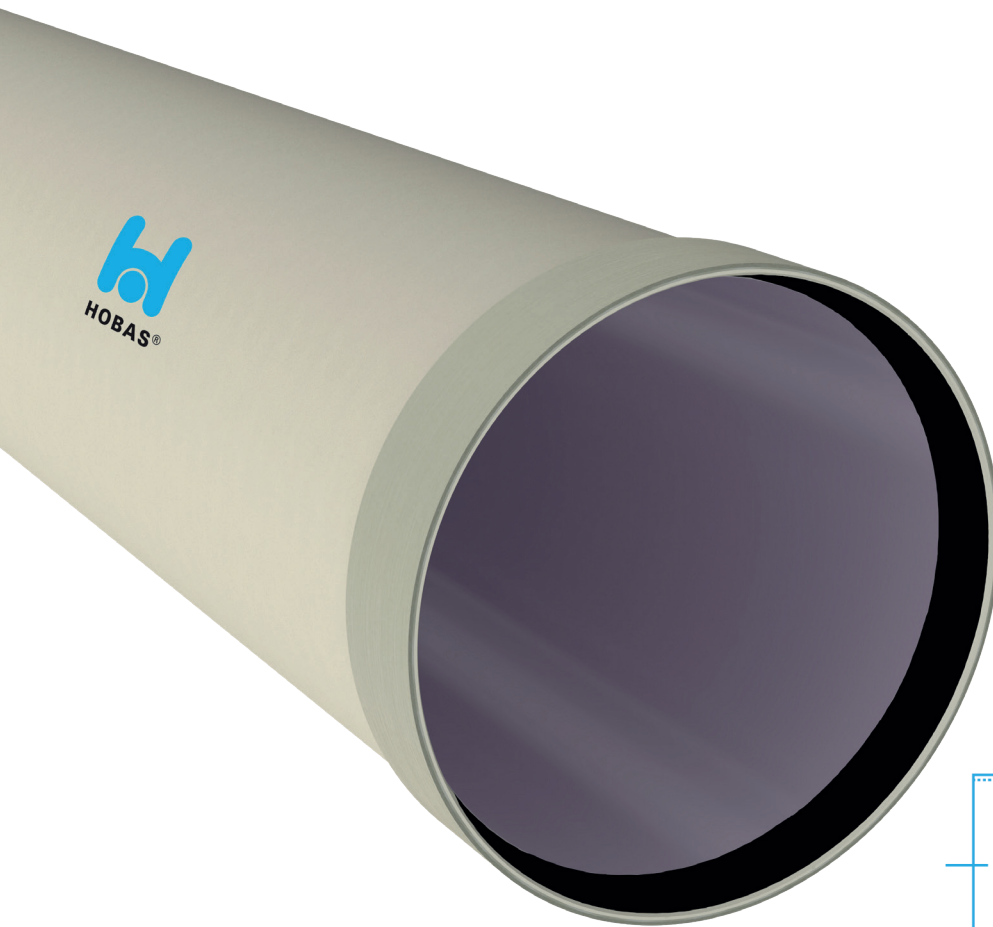




# Hobas GRP non-pressure pipe systems

Technical product data





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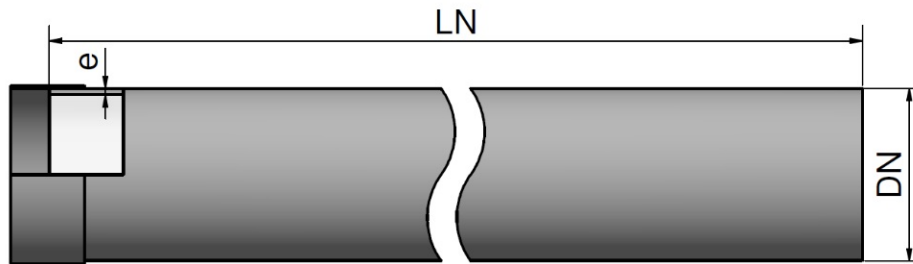
This version replaces all previous versions. For all current data and values please visit [www.amiblu.com](http://www.amiblu.com).

# Abbreviations

|          |   |
|----------|---|
| $\alpha$ | Angle                                     |
| B1       | DE to product standard (EN 1796/EN 14364) |
| B2       | DE to GRP and casting standards           |
| B3       | DE to GRP and PVC standards               |
| B4       | DE to GRP and steel standards             |
| BE       | Branch eccentricity                       |
| BL       | Branch length / Bend length               |
| BLL      | Branch laying length                      |
| BP       | Branch position                           |
| $d_e$    | External diameter                         |
| $d_{eB}$ | External diameter branch                  |
| $d_{eH}$ | External diameter header                  |
| $d_{eL}$ | External diameter large                   |
| $d_{eS}$ | External diameter small                   |

|        |                         |
|--------|-------------------------|
| DN     | Nominal Diameter        |
| $DN_B$ | Nominal diameter branch |
| $DN_H$ | Nominal diameter header |
| $DN_L$ | Nominal diameter large  |
| $DN_S$ | Nominal diameter small  |
| DS     | Diameter series         |
| e      | Wall thickness          |
| HLL    | Header laying length    |
| LL     | Laying length           |
| LN     | Nominal length          |
| m      | Weight                  |
| PN     | Nominal Pressure        |
| R      | Radius                  |
| SN     | Nominal Stiffness       |

# Non-pressure pipe



Portfolio as sold by Amiblu. For the full range of the Hobas technology, visit [www.hobas.com](http://www.hobas.com).

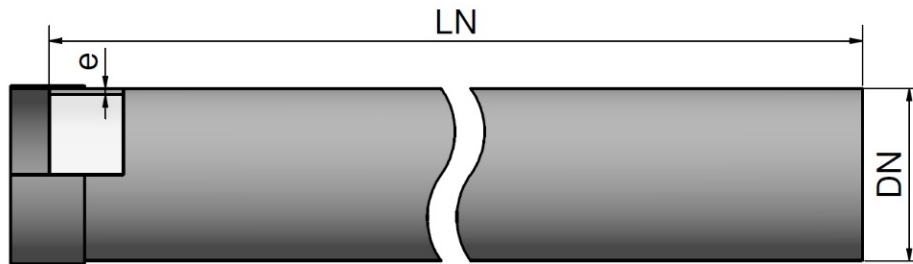
| DN   | DS | d <sub>e</sub><br>[mm] | SN 2500     |           | SN 5000     |           | SN 10000    |           | SN 16000    |           | SN 20000    |           |
|------|----|------------------------|-------------|-----------|-------------|-----------|-------------|-----------|-------------|-----------|-------------|-----------|
|      |    |                        | m<br>[kg/m] | e<br>[mm] | m<br>[kg/m] | e<br>[mm] | m<br>[kg/m] | e<br>[mm] | m<br>[kg/m] | e<br>[mm] | m<br>[kg/m] | e<br>[mm] |
| 200  | B2 | 220                    |             |           |             |           | 7           | 5         | 8           | 6         | 9           | 7         |
| 250  | B2 | 272                    |             |           |             |           | 11          | 6         | 12          | 7         | 13          | 8         |
| 300  | B2 | 324                    |             |           |             |           | 15          | 8         | 17          | 9         | 18          | 9         |
| 350  | B2 | 376                    |             |           |             |           | 20          | 9         | 23          | 10        | 25          | 10        |
| 400  | B2 | 427                    |             |           |             |           | 26          | 9         | 30          | 11        | 32          | 12        |
| 450  | B2 | 478                    |             |           |             |           | 30          | 10        | 35          | 12        | 38          | 13        |
| 500  | B2 | 530                    |             |           |             |           | 39          | 11        | 46          | 13        | 49          | 14        |
| 550  | -  | 550                    | 27          | 8         | 34          | 9         | 42          | 11        | 49          | 13        | 53          | 14        |
| 600  | B1 | 616                    | 33          | 9         | 42          | 10        | 53          | 13        | 62          | 15        | 66          | 16        |
| 650  | -  | 650                    | 37          | 9         | 47          | 11        | 59          | 13        | 69          | 16        | 73          | 17        |
| 700  | B1 | 718                    | 45          | 9         | 57          | 12        | 72          | 15        | 84          | 17        | 89          | 18        |
| 750  | -  | 752                    | 50          | 10        | 63          | 12        | 79          | 16        | 92          | 18        | 98          | 19        |
| 800  | B1 | 820                    | 59          | 11        | 74          | 13        | 94          | 17        | 109         | 19        | 116         | 21        |
| 860  | -  | 860                    | 65          | 11        | 82          | 14        | 103         | 18        | 120         | 20        | 128         | 22        |
| 900  | B1 | 924                    | 75          | 12        | 94          | 15        | 119         | 19        | 138         | 22        | 147         | 23        |
| 960  | -  | 960                    | 81          | 12        | 102         | 16        | 129         | 19        | 149         | 23        | 159         | 24        |
| 1000 | B1 | 1026                   | 93          | 14        | 117         | 17        | 148         | 21        | 171         | 24        | 182         | 26        |
| 1100 | -  | 1099                   | 106         | 14        | 135         | 18        | 170         | 22        | 196         | 26        | 209         | 28        |

The standard pipe lengths are 3 and 6 m. Other lengths are available on request.

Other stiffness classes are available on request.

The pipe design is tested for water jetting resistance according to DIN 19523. Please contact your representative for detailed information regarding requirements for water jetting.

# Non-pressure pipe



Portfolio as sold by Amiblu. For the full range of the Hobas technology, visit [www.hobas.com](http://www.hobas.com).

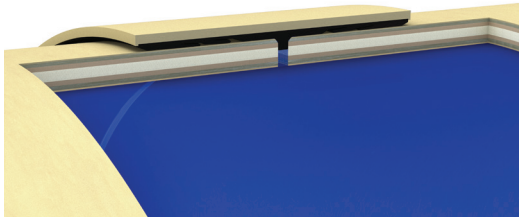
| DN   | DS | d <sub>e</sub><br>[mm] | SN 2500     |           | SN 5000     |           | SN 10000    |           | SN 16000    |           | SN 20000    |           |
|------|----|------------------------|-------------|-----------|-------------|-----------|-------------|-----------|-------------|-----------|-------------|-----------|
|      |    |                        | m<br>[kg/m] | e<br>[mm] | m<br>[kg/m] | e<br>[mm] | m<br>[kg/m] | e<br>[mm] | m<br>[kg/m] | e<br>[mm] | m<br>[kg/m] | e<br>[mm] |
| 1200 | B1 | 1229                   | 133         | 16        | 169         | 20        | 212         | 25        | 244         | 29        | 261         | 31        |
| 1280 | -  | 1280                   | 144         | 17        | 183         | 21        | 230         | 26        | 265         | 31        | 283         | 33        |
| 1400 | B1 | 1434                   | 181         | 18        | 229         | 23        | 288         | 29        | 331         | 34        | 355         | 37        |
| 1500 | -  | 1499                   | 198         | 19        | 251         | 24        | 315         | 31        | 362         | 36        | 387         | 38        |
| 1535 | -  | 1535                   | 209         | 20        | 265         | 25        | 334         | 32        | 383         | 37        | 410         | 40        |
| 1600 | B1 | 1638                   | 239         | 21        | 302         | 27        | 379         | 34        | 436         | 39        | 466         | 42        |
| 1720 | -  | 1720                   | 263         | 22        | 334         | 28        | 418         | 36        | 481         | 41        | 514         | 44        |
| 1800 | B1 | 1842                   | 302         | 24        | 383         | 30        | 479         | 38        | 550         | 44        | 588         | 47        |
| 1940 | -  | 1937                   | 334         | 25        | 423         | 32        | 529         | 40        | 609         | 46        | 651         | 50        |
| 2000 | B1 | 2047                   | 373         | 27        | 473         | 34        | 590         | 42        | 679         | 49        | 727         | 53        |
| 2160 | -  | 2160                   | 416         | 28        | 527         | 36        | 658         | 45        | 756         | 52        | 809         | 56        |
| 2200 | B1 | 2250                   | 451         | 29        | 572         | 37        | 713         | 47        | 820         | 54        | 877         | 58        |
| 2400 | -  | 2400                   | 515         | 31        | 653         | 40        | 812         | 50        | 934         | 58        | 1000        | 62        |
| 2453 | -  | 2453                   | 538         | 32        | 682         | 41        | 849         | 51        | 976         | 59        | 1044        | 63        |
| 2555 | -  | 2555                   | 584         | 33        | 741         | 42        | 920         | 53        | 1058        | 62        | 1131        | 66        |
| 3000 | -  | 2999                   | 805         | 39        | 1019        | 50        | 1263        | 62        | 1456        | 72        | 1558        | 78        |
| 3270 | -  | 3270                   | 958         | 43        | 1208        | 54        | 1500        | 68        | 1731        | 79        | 1852        | 85        |
| 3600 | -  | 3600                   | 1162        | 47        | 1462        | 60        | 1815        | 75        | 2094        | 87        | 2241        | 93        |

The standard pipe lengths are 3 and 6 m. Other lengths are available on request.

Other stiffness classes are available on request.

The pipe design is tested for water jetting resistance according to DIN 19523. Please contact your representative for detailed information regarding requirements for water jetting.

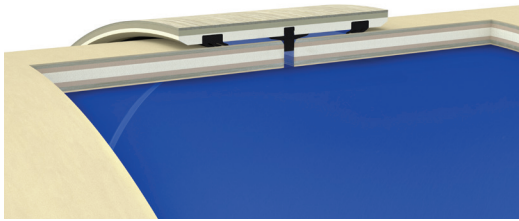
## Joints and Couplings



### Hobas filament wound coupling (FWC)

Diameter range (DN): 200 - 2555 mm

Angular deflection\*: up to 3°



### Amiblu non-pressure coupling (ASC)

Diameter range (DN): 300 - 3600 mm

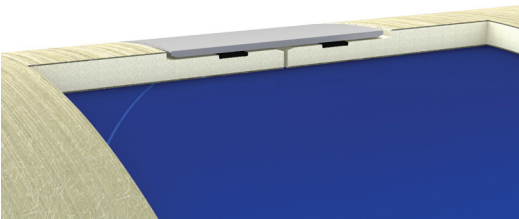
Angular deflection\*: up to 3°

\* The degree of angular deflection depends on the pipe diameter. Please contact Amiblu for further information.



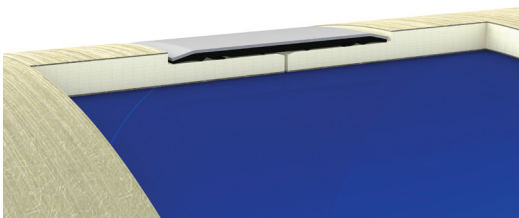
### GRP sleeve

Diameter range (de): 272 - 3600 mm



### Stainless steel sleeve

Diameter range (de): 272 - 3600 mm



### Stainless steel sleeve with integrated rubber seal

Diameter range (de): 272 - 2500 mm

### Field joints for pressure & gravity applications

Laminated field joints are available in uniaxial and biaxial designs. Amiblu provides the necessary instructions or skilled personnel for butt-wrap joining in pressure and non-pressure applications. Technologies developed by Amiblu provide faster and more cost-efficient installations.

### Masonry couplings

The masonry coupling is used for connecting pipes to concrete shafts and walls. Masonry couplings are sanded for improved stability in concrete shafts. Masonry couplings can be delivered with pipe ring, and optionally with sealing tape. Lengths can be selected as required in consideration of the pipe joint data.

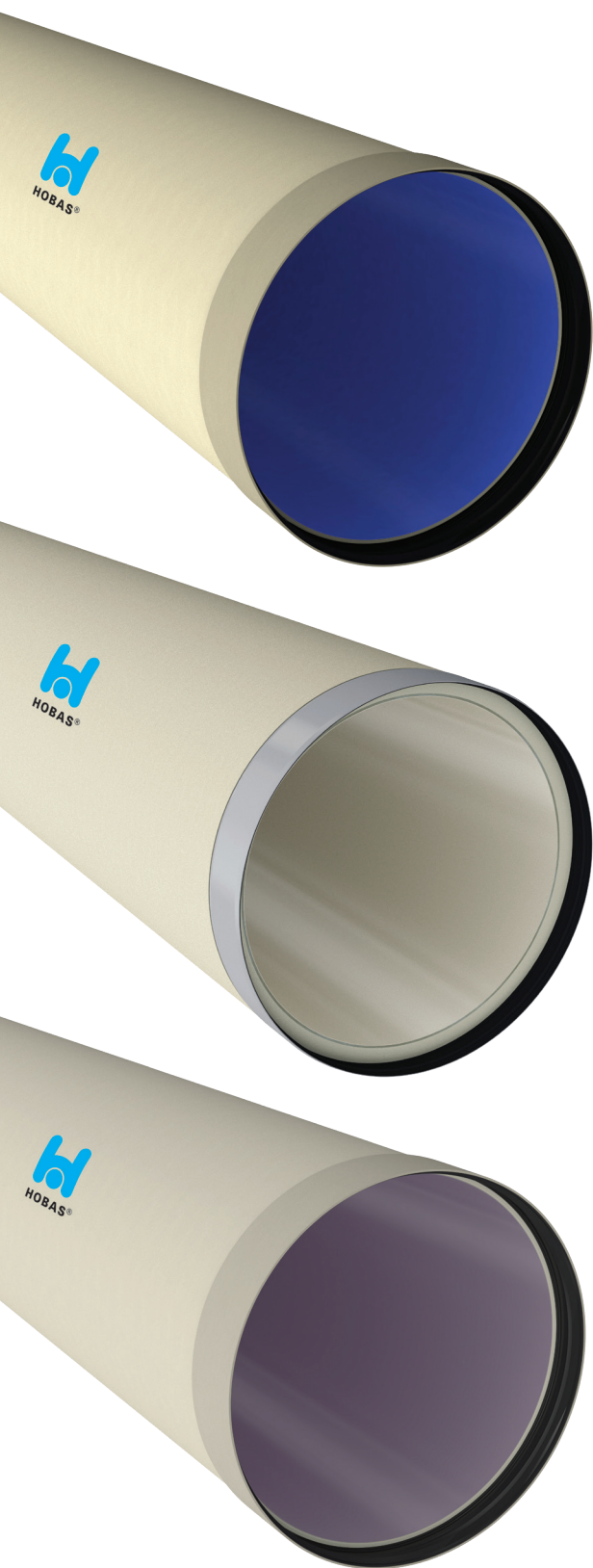
### Mechanical couplings

Amiblu pipes can be joined using mechanical steel couplings such as tangential bolt couplings or axial bolt couplings.

### Amiblu flanges

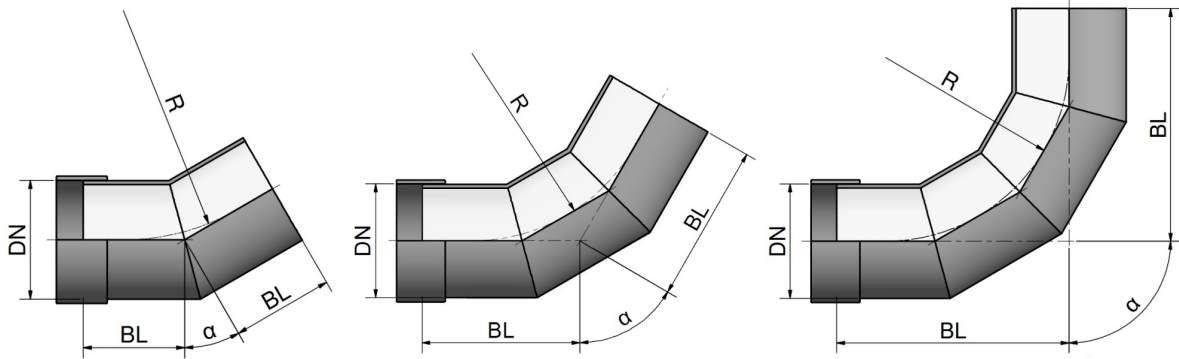
Amiblu manufactures and sells flanges in various designs and according to different standards and requirements. When connecting two GRP flanges, the standard bolt pattern to which flanges are manufactured is EN 1092. Other bolting dimension systems such as according to AWWA, ANSI, DIN, and JIS can be supplied.





Amiblu offers a broad portfolio of centrifugally cast Hobas GRP pipe systems for various applications and installation methods, e.g. jacking pipes, relining pipes, special pipes with highly durable inner liner, and many more. For the complete range of offered products, please visit [www.amiblu.com](http://www.amiblu.com).

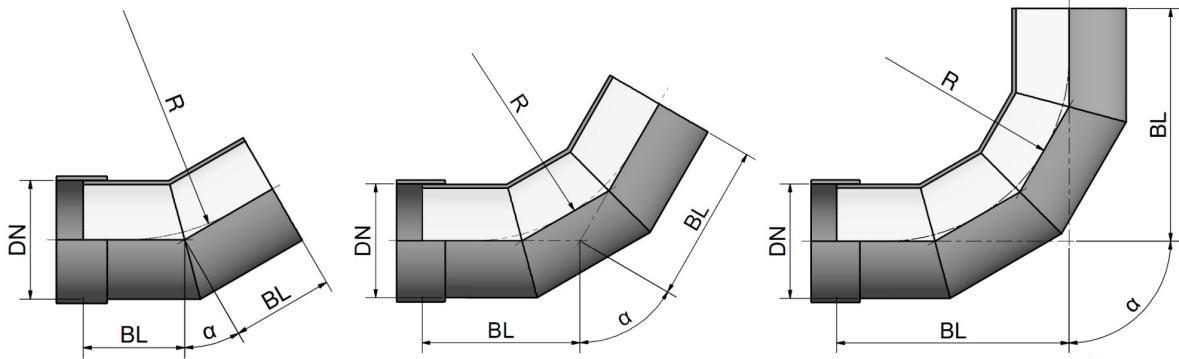
# Segmented Elbow PN 1



| Angle $\alpha^*$ : |               | 11.25°    |            | 15°       |            | 22.5°     |            | 30°       |            | 45°       |            | 60°       |            | 90°       |            |
|--------------------|---------------|-----------|------------|-----------|------------|-----------|------------|-----------|------------|-----------|------------|-----------|------------|-----------|------------|
| Segments:          |               | 2         |            | 2         |            | 2         |            | 2         |            | 3         |            | 3         |            | 4         |            |
| DN                 | $d_e$<br>[mm] | R<br>[mm] | BL<br>[mm] | R<br>[mm] | BL<br>[mm] | R<br>[mm] | BL<br>[mm] | R<br>[mm] | BL<br>[mm] | R<br>[mm] | BL<br>[mm] | R<br>[mm] | BL<br>[mm] | R<br>[mm] | BL<br>[mm] |
| 200                | 220           | 300       | 250        | 300       | 250        | 300       | 250        | 300       | 250        | 300       | 300        | 300       | 350        | 300       | 500        |
| 250                | 272           | 375       | 250        | 375       | 250        | 375       | 250        | 375       | 250        | 375       | 350        | 375       | 400        | 375       | 550        |
| 300                | 324           | 450       | 300        | 450       | 300        | 450       | 300        | 450       | 300        | 450       | 400        | 450       | 450        | 450       | 650        |
| 350                | 376           | 525       | 300        | 525       | 300        | 525       | 300        | 525       | 300        | 525       | 400        | 525       | 500        | 525       | 700        |
| 400                | 427           | 600       | 350        | 600       | 350        | 600       | 350        | 600       | 350        | 600       | 450        | 600       | 500        | 600       | 750        |
| 450                | 478           | 675       | 350        | 675       | 350        | 675       | 350        | 675       | 350        | 675       | 450        | 675       | 550        | 675       | 850        |
| 500                | 530           | 750       | 350        | 750       | 350        | 750       | 350        | 750       | 350        | 750       | 500        | 750       | 600        | 750       | 900        |
| 550                | 550           | 825       | 350        | 825       | 350        | 825       | 350        | 825       | 350        | 825       | 500        | 825       | 600        | 825       | 950        |
| 600                | 616           | 900       | 350        | 900       | 350        | 900       | 350        | 900       | 350        | 900       | 550        | 900       | 650        | 900       | 1000       |
| 650                | 650           | 975       | 350        | 975       | 350        | 975       | 350        | 975       | 350        | 975       | 550        | 975       | 650        | 975       | 1100       |
| 700                | 718           | 1050      | 400        | 1050      | 400        | 1050      | 400        | 1050      | 400        | 1050      | 600        | 1050      | 700        | 1050      | 1150       |
| 750                | 752           | 1125      | 400        | 1125      | 400        | 1125      | 400        | 1125      | 400        | 1125      | 600        | 1125      | 750        | 1125      | 1200       |
| 800                | 820           | 1200      | 400        | 1200      | 400        | 1200      | 400        | 1200      | 400        | 1200      | 650        | 1200      | 800        | 1200      | 1300       |
| 860                | 860           | 1290      | 400        | 1290      | 400        | 1290      | 400        | 1290      | 400        | 1290      | 650        | 1290      | 800        | 1290      | 1350       |
| 900                | 924           | 1350      | 450        | 1350      | 450        | 1350      | 450        | 1350      | 450        | 1350      | 700        | 1350      | 850        | 1350      | 1400       |
| 960                | 960           | 1440      | 450        | 1440      | 450        | 1440      | 450        | 1440      | 450        | 1440      | 700        | 1440      | 900        | 1440      | 1500       |
| 1000               | 1026          | 1500      | 450        | 1500      | 450        | 1500      | 450        | 1500      | 450        | 1500      | 750        | 1500      | 900        | 1500      | 1550       |
| 1100               | 1099          | 1650      | 450        | 1650      | 450        | 1650      | 450        | 1650      | 450        | 1650      | 750        | 1650      | 950        | 1650      | 1650       |
| 1200               | 1229          | 1800      | 450        | 1800      | 450        | 1800      | 450        | 1800      | 450        | 1800      | 800        | 1800      | 1050       | 1800      | 1800       |
| 1280               | 1280          | 1920      | 500        | 1920      | 500        | 1920      | 500        | 1920      | 500        | 1920      | 850        | 1920      | 1100       | 1920      | 1900       |

\* For intermediate sizes, the data of the respective next higher standard class apply.  
 Sizes can be adapted to meet transport requirements. For project-related dimensions, please contact Amiblu.

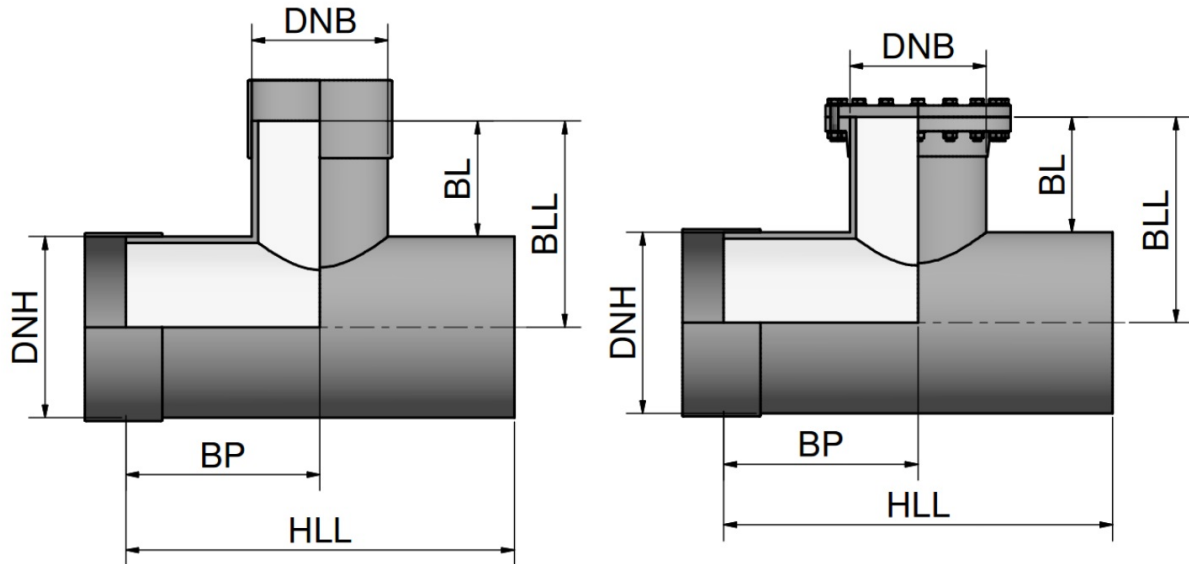
# Segmented Elbow PN 1



| Angle $\alpha^*$ : |               | 11.25°    |            | 15°       |            | 22.5°     |            | 30°       |            | 45°       |            | 60°       |            | 90°       |            |
|--------------------|---------------|-----------|------------|-----------|------------|-----------|------------|-----------|------------|-----------|------------|-----------|------------|-----------|------------|
| Segments:          |               | 2         |            | 2         |            | 2         |            | 2         |            | 3         |            | 3         |            | 4         |            |
| DN                 | $d_e$<br>[mm] | R<br>[mm] | BL<br>[mm] | R<br>[mm] | BL<br>[mm] | R<br>[mm] | BL<br>[mm] | R<br>[mm] | BL<br>[mm] | R<br>[mm] | BL<br>[mm] | R<br>[mm] | BL<br>[mm] | R<br>[mm] | BL<br>[mm] |
| 1400               | 1434          | 2100      | 500        | 2100      | 500        | 2100      | 500        | 2100      | 500        | 2100      | 950        | 2100      | 1150       | 2100      | 2050       |
| 1500               | 1499          | 2250      | 550        | 2250      | 550        | 2250      | 550        | 2250      | 550        | 2250      | 1000       | 2250      | 1250       | 2250      | 2200       |
| 1535               | 1535          | 2303      | 550        | 2303      | 550        | 2303      | 550        | 2303      | 550        | 2303      | 1000       | 2303      | 1250       | 2303      | 2200       |
| 1600               | 1638          | 2400      | 550        | 2400      | 550        | 2400      | 550        | 2400      | 550        | 2400      | 1050       | 2400      | 1300       | 2400      | 2350       |
| 1720               | 1720          | 2580      | 600        | 2580      | 600        | 2580      | 600        | 2580      | 600        | 2580      | 1100       | 2580      | 1400       | 2580      | 2500       |
| 1800               | 1842          | 2700      | 600        | 2700      | 600        | 2700      | 600        | 2700      | 600        | 2700      | 1150       | 2700      | 1450       | 2700      | 2600       |
| 1940               | 1937          | 2910      | 650        | 2910      | 650        | 2910      | 650        | 2910      | 650        | 2910      | 1200       | 2910      | 1550       | 2910      | 2750       |
| 2000               | 2047          | 3000      | 650        | 3000      | 650        | 3000      | 650        | 3000      | 650        | 3000      | 1200       | 3000      | 1600       | 3000      | 2850       |
| 2160               | 2160          | 3240      | 650        | 3240      | 650        | 3240      | 650        | 3240      | 650        | 3240      | 1300       | 3240      | 1650       | 3240      | 3050       |
| 2200               | 2250          | 3300      | 700        | 3300      | 700        | 3300      | 700        | 3300      | 700        | 3300      | 1300       | 3300      | 1700       | 3300      | 3100       |
| 2400               | 2400          | 3600      | 700        | 3600      | 700        | 3600      | 700        | 3600      | 700        | 3600      | 1400       | 3600      | 1800       | 3600      | 3350       |
| 2453               | 2453          | 3680      | 700        | 3680      | 700        | 3680      | 700        | 3680      | 700        | 3680      | 1400       | 3680      | 1800       | 3680      | 3350       |
| 2555               | 2555          | 3833      | 750        | 3833      | 750        | 3833      | 750        | 3833      | 750        | 3833      | 1450       | 3833      | 1900       | 3833      | 3450       |
| 3000               | 2999          | 4500      | 850        | 4500      | 850        | 4500      | 850        | 4500      | 850        | 4500      | 1700       | 4500      | 2250       | 4500      | 4150       |
| 3270               | 3270          | 4905      | 900        | 4905      | 900        | 4905      | 900        | 4905      | 900        | 4905      | 1800       | 4905      | 2350       | 4905      | 4400       |
| 3600               | 3600          | 5400      | 1050       | 5400      | 1050       | 5400      | 1050       | 5400      | 1050       | 5400      | 2100       | 5400      | 2700       | 5400      | 5000       |

\* For intermediate sizes, the data of the respective next higher standard class apply.  
 Sizes can be adapted to meet transport requirements. For project-related dimensions, please contact Amiblu.

# T-Piece Concentric PN 1



| DN <sub>H</sub> | d <sub>eH</sub><br>[mm] | DN <sub>B</sub> | d <sub>eB</sub><br>[mm] | HLL<br>[mm] | BL<br>[mm] | BLL<br>[mm] | BP<br>[mm] |
|-----------------|-------------------------|-----------------|-------------------------|-------------|------------|-------------|------------|
| 200             | 220                     | 200             | 220                     | 650         | 240        | 350         | 325        |
| 250             | 272                     | 200             | 220                     | 650         | 214        | 350         | 325        |
|                 |                         | 250             | 272                     | 700         | 214        | 350         | 350        |
| 300             | 324                     | 200             | 220                     | 750         | 238        | 400         | 375        |
|                 |                         | 250             | 272                     | 800         | 238        | 400         | 400        |
|                 |                         | 300             | 324                     | 850         | 288        | 450         | 425        |
| 350             | 376                     | 200             | 220                     | 750         | 212        | 400         | 375        |
|                 |                         | 250             | 272                     | 800         | 212        | 400         | 400        |
|                 |                         | 300             | 324                     | 850         | 262        | 450         | 425        |
|                 |                         | 350             | 376                     | 900         | 262        | 450         | 450        |
| 400             | 427                     | 200             | 220                     | 750         | 237        | 450         | 375        |
|                 |                         | 250             | 272                     | 800         | 237        | 450         | 400        |
|                 |                         | 300             | 324                     | 850         | 287        | 500         | 425        |
|                 |                         | 350             | 376                     | 900         | 287        | 500         | 450        |
|                 |                         | 400             | 427                     | 950         | 287        | 500         | 475        |

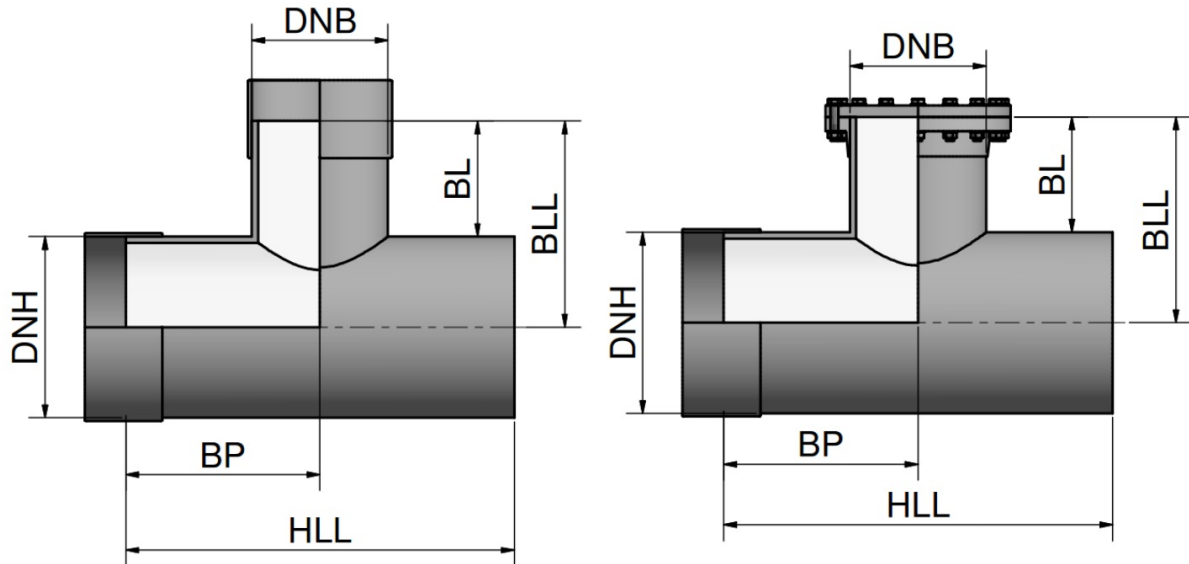
Table contains selected branch sizes. For our full portfolio, please visit [www.amiblu.com/amiblu-products](http://www.amiblu.com/amiblu-products).

Sizes can be adapted to meet transport requirements. For project-related dimensions, please contact Amiblu.

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# T-Piece Concentric PN 1



| DN <sub>H</sub> | d <sub>eH</sub><br>[mm] | DN <sub>B</sub> | d <sub>eB</sub><br>[mm] | HLL<br>[mm] | BL<br>[mm] | BLL<br>[mm] | BP<br>[mm] |
|-----------------|-------------------------|-----------------|-------------------------|-------------|------------|-------------|------------|
| 450             | 478                     | 200             | 220                     | 750         | 211        | 450         | 375        |
|                 |                         | 300             | 324                     | 850         | 261        | 500         | 425        |
|                 |                         | 350             | 376                     | 900         | 261        | 500         | 450        |
|                 |                         | 400             | 427                     | 950         | 261        | 500         | 475        |
|                 |                         | 450             | 478                     | 1000        | 261        | 500         | 500        |
| 500             | 530                     | 200             | 220                     | 750         | 235        | 500         | 375        |
|                 |                         | 300             | 324                     | 850         | 285        | 550         | 425        |
|                 |                         | 400             | 427                     | 950         | 285        | 550         | 475        |
|                 |                         | 450             | 478                     | 1000        | 285        | 550         | 500        |
|                 |                         | 500             | 530                     | 1050        | 285        | 550         | 525        |
| 550             | 550                     | 200             | 220                     | 750         | 225        | 500         | 375        |
|                 |                         | 300             | 324                     | 850         | 275        | 550         | 425        |
|                 |                         | 400             | 427                     | 950         | 275        | 550         | 475        |
|                 |                         | 450             | 478                     | 1000        | 275        | 550         | 500        |
|                 |                         | 550             | 550                     | 1100        | 275        | 550         | 550        |
| 600             | 616                     | 200             | 220                     | 750         | 242        | 550         | 375        |
|                 |                         | 350             | 376                     | 950         | 292        | 600         | 475        |
|                 |                         | 450             | 478                     | 1050        | 292        | 600         | 525        |
|                 |                         | 500             | 530                     | 1100        | 292        | 600         | 550        |
|                 |                         | 600             | 616                     | 1150        | 292        | 600         | 575        |

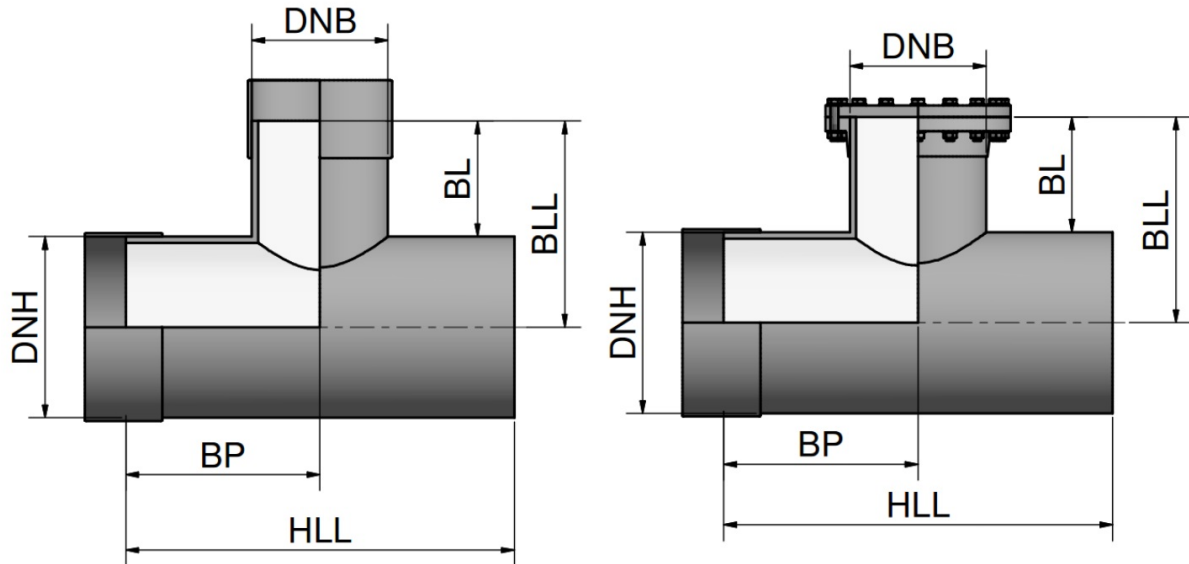
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# T-Piece Concentric PN 1



| DN <sub>H</sub> | d <sub>eH</sub><br>[mm] | DN <sub>B</sub> | d <sub>eB</sub><br>[mm] | HLL<br>[mm] | BL<br>[mm] | BLL<br>[mm] | BP<br>[mm] |
|-----------------|-------------------------|-----------------|-------------------------|-------------|------------|-------------|------------|
| 650             | 650                     | 200             | 220                     | 750         | 225        | 550         | 375        |
|                 |                         | 350             | 376                     | 950         | 275        | 600         | 475        |
|                 |                         | 450             | 478                     | 1050        | 275        | 600         | 525        |
|                 |                         | 550             | 550                     | 1100        | 275        | 600         | 550        |
|                 |                         | 650             | 650                     | 1200        | 275        | 600         | 600        |
| 700             | 718                     | 200             | 220                     | 750         | 241        | 600         | 375        |
|                 |                         | 350             | 376                     | 950         | 291        | 650         | 475        |
|                 |                         | 500             | 530                     | 1100        | 291        | 650         | 550        |
|                 |                         | 600             | 616                     | 1150        | 291        | 650         | 575        |
|                 |                         | 700             | 718                     | 1300        | 291        | 650         | 650        |
| 750             | 752                     | 200             | 220                     | 750         | 224        | 600         | 375        |
|                 |                         | 350             | 376                     | 950         | 274        | 650         | 475        |
|                 |                         | 500             | 530                     | 1100        | 274        | 650         | 550        |
|                 |                         | 600             | 616                     | 1150        | 274        | 650         | 575        |
|                 |                         | 750             | 752                     | 1300        | 274        | 650         | 650        |
| 800             | 820                     | 200             | 220                     | 750         | 240        | 650         | 375        |
|                 |                         | 400             | 427                     | 1000        | 290        | 700         | 500        |
|                 |                         | 550             | 550                     | 1100        | 290        | 700         | 550        |
|                 |                         | 650             | 650                     | 1200        | 290        | 700         | 600        |
|                 |                         | 800             | 820                     | 1400        | 290        | 700         | 700        |

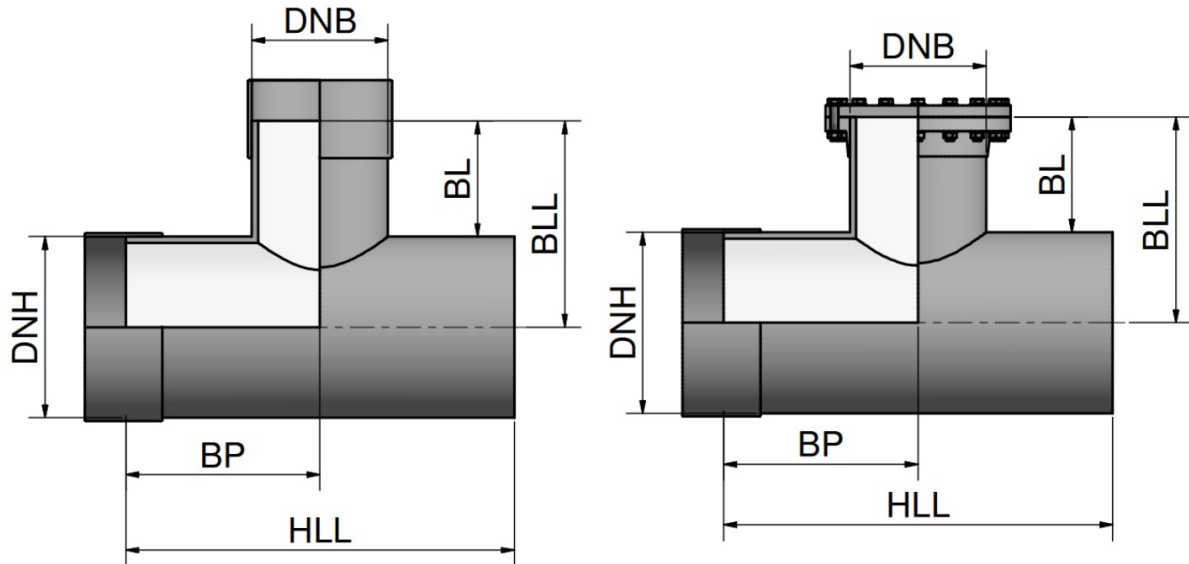
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# T-Piece Concentric PN 1



| DN <sub>H</sub> | d <sub>eH</sub><br>[mm] | DN <sub>B</sub> | d <sub>eB</sub><br>[mm] | HLL<br>[mm] | BL<br>[mm] | BLL<br>[mm] | BP<br>[mm] |
|-----------------|-------------------------|-----------------|-------------------------|-------------|------------|-------------|------------|
| 860             | 860                     | 200             | 220                     | 750         | 220        | 650         | 375        |
|                 |                         | 400             | 427                     | 1000        | 270        | 700         | 500        |
|                 |                         | 550             | 550                     | 1100        | 270        | 700         | 550        |
|                 |                         | 700             | 718                     | 1300        | 320        | 750         | 650        |
|                 |                         | 860             | 860                     | 1450        | 320        | 750         | 725        |
| 900             | 924                     | 200             | 220                     | 750         | 238        | 700         | 375        |
|                 |                         | 400             | 427                     | 1000        | 288        | 750         | 500        |
|                 |                         | 600             | 616                     | 1150        | 288        | 750         | 575        |
|                 |                         | 750             | 752                     | 1300        | 288        | 750         | 650        |
|                 |                         | 900             | 924                     | 1500        | 288        | 750         | 750        |
| 960             | 960                     | 200             | 220                     | 750         | 220        | 700         | 375        |
|                 |                         | 400             | 427                     | 1000        | 270        | 750         | 500        |
|                 |                         | 600             | 616                     | 1150        | 270        | 750         | 575        |
|                 |                         | 750             | 752                     | 1300        | 320        | 800         | 650        |
|                 |                         | 960             | 960                     | 1550        | 320        | 800         | 775        |
| 1000            | 1026                    | 200             | 220                     | 750         | 237        | 750         | 375        |
|                 |                         | 450             | 478                     | 1050        | 287        | 800         | 525        |
|                 |                         | 650             | 650                     | 1200        | 287        | 800         | 600        |
|                 |                         | 800             | 820                     | 1400        | 287        | 800         | 700        |
|                 |                         | 1000            | 1026                    | 1600        | 287        | 800         | 800        |

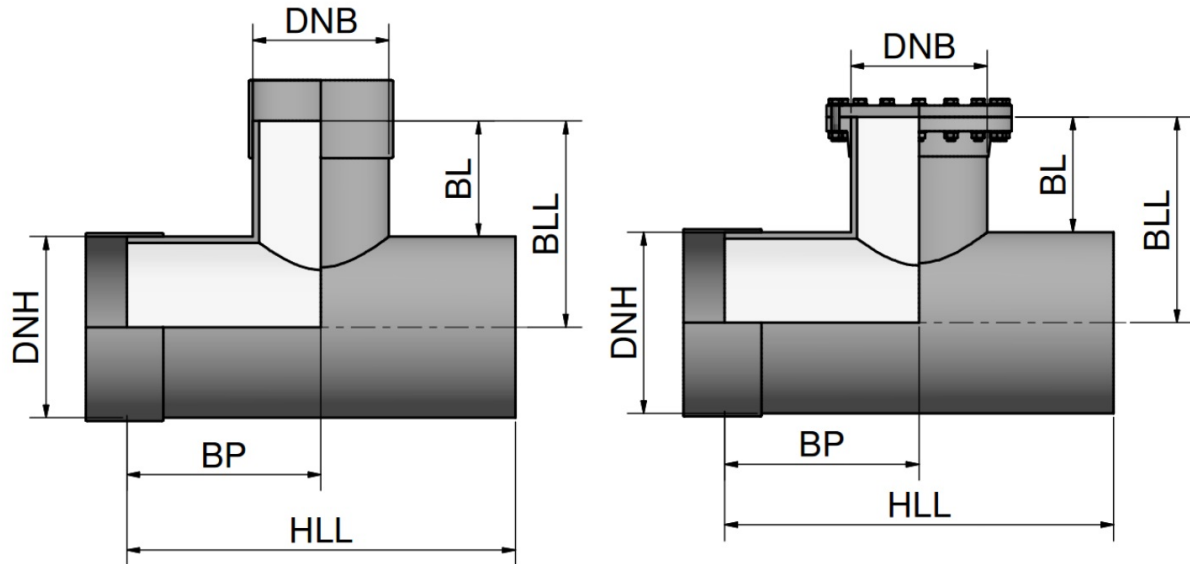
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# T-Piece Concentric PN 1



| DN <sub>H</sub> | d <sub>eH</sub><br>[mm] | DN <sub>B</sub> | d <sub>eB</sub><br>[mm] | HLL<br>[mm] | BL<br>[mm] | BLL<br>[mm] | BP<br>[mm] |
|-----------------|-------------------------|-----------------|-------------------------|-------------|------------|-------------|------------|
| 1100            | 1099                    | 200             | 220                     | 750         | 251        | 800         | 375        |
|                 |                         | 450             | 478                     | 1050        | 301        | 850         | 525        |
|                 |                         | 650             | 650                     | 1200        | 301        | 850         | 600        |
|                 |                         | 860             | 860                     | 1450        | 301        | 850         | 725        |
|                 |                         | 1100            | 1099                    | 1700        | 301        | 850         | 850        |
| 1200            | 1229                    | 200             | 220                     | 750         | 236        | 850         | 375        |
|                 |                         | 450             | 478                     | 1050        | 286        | 900         | 525        |
|                 |                         | 700             | 718                     | 1300        | 286        | 900         | 650        |
|                 |                         | 900             | 924                     | 1500        | 286        | 900         | 750        |
|                 |                         | 1200            | 1229                    | 1850        | 336        | 950         | 925        |
| 1280            | 1280                    | 200             | 220                     | 750         | 210        | 850         | 375        |
|                 |                         | 450             | 478                     | 1050        | 260        | 900         | 525        |
|                 |                         | 700             | 718                     | 1300        | 310        | 950         | 650        |
|                 |                         | 900             | 924                     | 1500        | 310        | 950         | 750        |
|                 |                         | 1280            | 1280                    | 1900        | 310        | 950         | 950        |
| 1400            | 1434                    | 200             | 220                     | 750         | 233        | 950         | 375        |
|                 |                         | 500             | 530                     | 1100        | 283        | 1000        | 550        |
|                 |                         | 750             | 752                     | 1300        | 283        | 1000        | 650        |
|                 |                         | 960             | 960                     | 1550        | 283        | 1000        | 775        |
|                 |                         | 1400            | 1434                    | 2050        | 333        | 1050        | 1025       |

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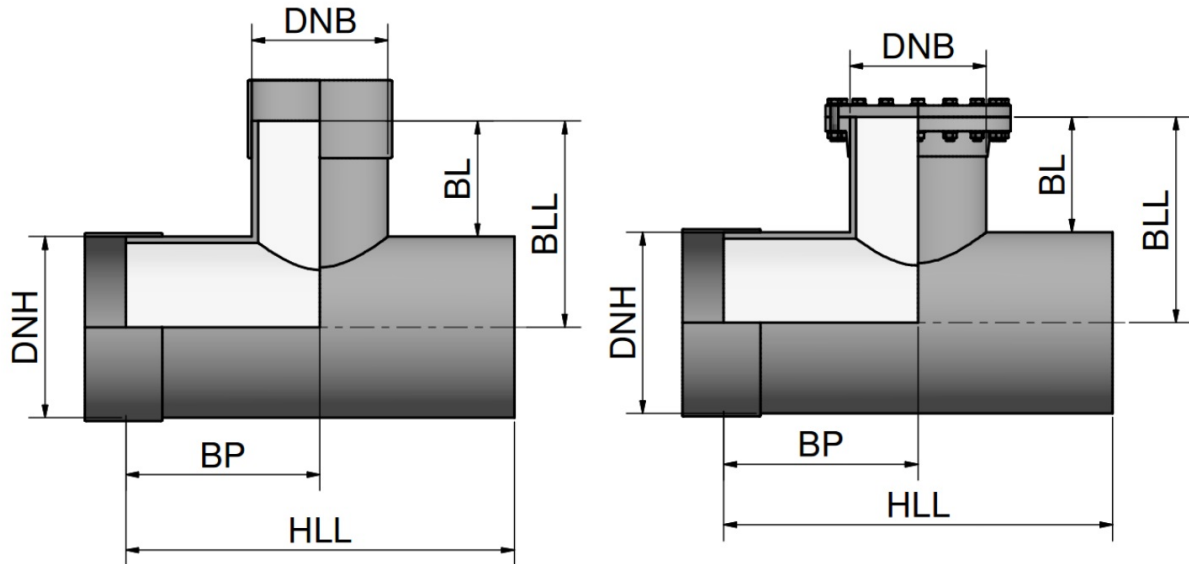
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# T-Piece Concentric PN 1



| DN <sub>H</sub> | d <sub>eH</sub><br>[mm] | DN <sub>B</sub> | d <sub>eB</sub><br>[mm] | HLL<br>[mm] | BL<br>[mm] | BLL<br>[mm] | BP<br>[mm] |
|-----------------|-------------------------|-----------------|-------------------------|-------------|------------|-------------|------------|
| 1500            | 1499                    | 200             | 220                     | 800         | 251        | 1000        | 400        |
|                 |                         | 500             | 530                     | 1150        | 301        | 1050        | 575        |
|                 |                         | 750             | 752                     | 1350        | 301        | 1050        | 675        |
|                 |                         | 1000            | 1026                    | 1650        | 301        | 1050        | 825        |
|                 |                         | 1500            | 1499                    | 2200        | 351        | 1100        | 1100       |
| 1535            | 1535                    | 200             | 220                     | 800         | 233        | 1000        | 400        |
|                 |                         | 500             | 530                     | 1150        | 283        | 1050        | 575        |
|                 |                         | 800             | 820                     | 1450        | 283        | 1050        | 725        |
|                 |                         | 1100            | 1099                    | 1750        | 333        | 1100        | 875        |
|                 |                         | 1535            | 1535                    | 2200        | 333        | 1100        | 1100       |
| 1600            | 1638                    | 200             | 220                     | 800         | 231        | 1050        | 400        |
|                 |                         | 500             | 530                     | 1150        | 281        | 1100        | 575        |
|                 |                         | 800             | 820                     | 1450        | 281        | 1100        | 725        |
|                 |                         | 1100            | 1099                    | 1750        | 331        | 1150        | 875        |
|                 |                         | 1600            | 1638                    | 2300        | 331        | 1150        | 1150       |
| 1720            | 1720                    | 200             | 220                     | 800         | 240        | 1100        | 400        |
|                 |                         | 550             | 550                     | 1150        | 290        | 1150        | 575        |
|                 |                         | 860             | 860                     | 1450        | 290        | 1150        | 725        |
|                 |                         | 1200            | 1229                    | 1850        | 290        | 1150        | 925        |
|                 |                         | 1720            | 1720                    | 2400        | 340        | 1200        | 1200       |

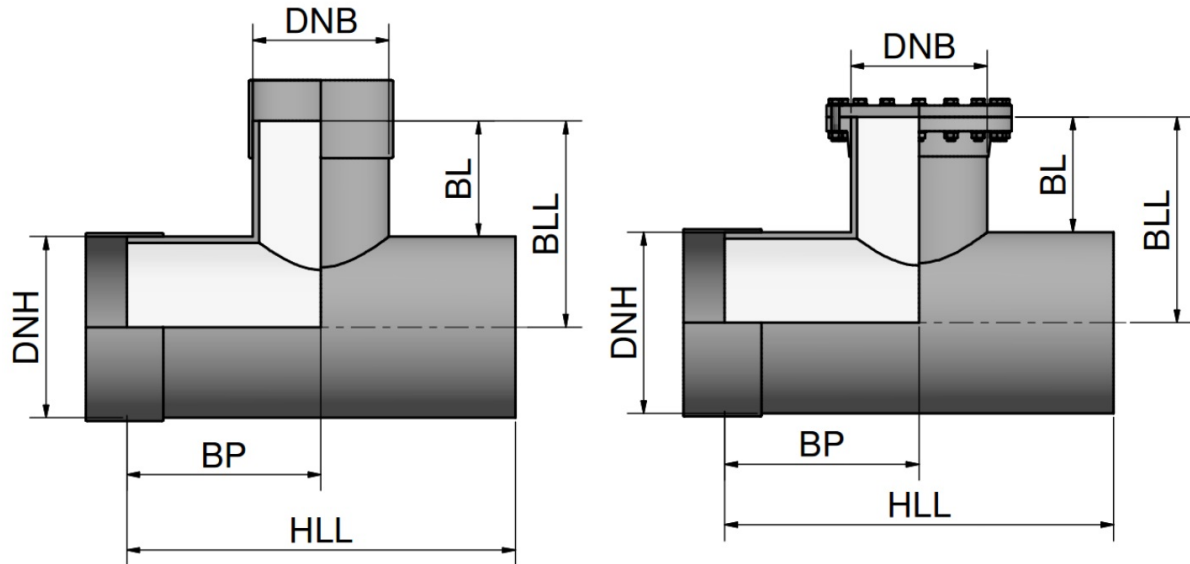
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# T-Piece Concentric PN 1



| DN <sub>H</sub> | d <sub>eH</sub><br>[mm] | DN <sub>B</sub> | d <sub>eB</sub><br>[mm] | HLL<br>[mm] | BL<br>[mm] | BLL<br>[mm] | BP<br>[mm] |
|-----------------|-------------------------|-----------------|-------------------------|-------------|------------|-------------|------------|
| 1800            | 1842                    | 200             | 220                     | 800         | 229        | 1150        | 400        |
|                 |                         | 550             | 550                     | 1150        | 279        | 1200        | 575        |
|                 |                         | 860             | 860                     | 1450        | 279        | 1200        | 725        |
|                 |                         | 1280            | 1280                    | 1950        | 329        | 1250        | 975        |
|                 |                         | 1800            | 1842                    | 2550        | 379        | 1300        | 1275       |
| 1940            | 1937                    | 200             | 220                     | 800         | 232        | 1200        | 400        |
|                 |                         | 550             | 550                     | 1150        | 282        | 1250        | 575        |
|                 |                         | 900             | 924                     | 1550        | 282        | 1250        | 775        |
|                 |                         | 1400            | 1434                    | 2100        | 332        | 1300        | 1050       |
|                 |                         | 1940            | 1937                    | 2650        | 382        | 1350        | 1325       |
| 2000            | 2047                    | 200             | 220                     | 800         | 227        | 1250        | 400        |
|                 |                         | 550             | 550                     | 1150        | 277        | 1300        | 575        |
|                 |                         | 900             | 924                     | 1550        | 277        | 1300        | 775        |
|                 |                         | 1400            | 1434                    | 2100        | 327        | 1350        | 1050       |
|                 |                         | 2000            | 2047                    | 2750        | 377        | 1400        | 1375       |
| 2160            | 2160                    | 200             | 220                     | 800         | 220        | 1300        | 400        |
|                 |                         | 600             | 616                     | 1200        | 270        | 1350        | 600        |
|                 |                         | 960             | 960                     | 1550        | 320        | 1400        | 775        |
|                 |                         | 1500            | 1499                    | 2200        | 370        | 1450        | 1100       |
|                 |                         | 2160            | 2160                    | 2900        | 370        | 1450        | 1450       |

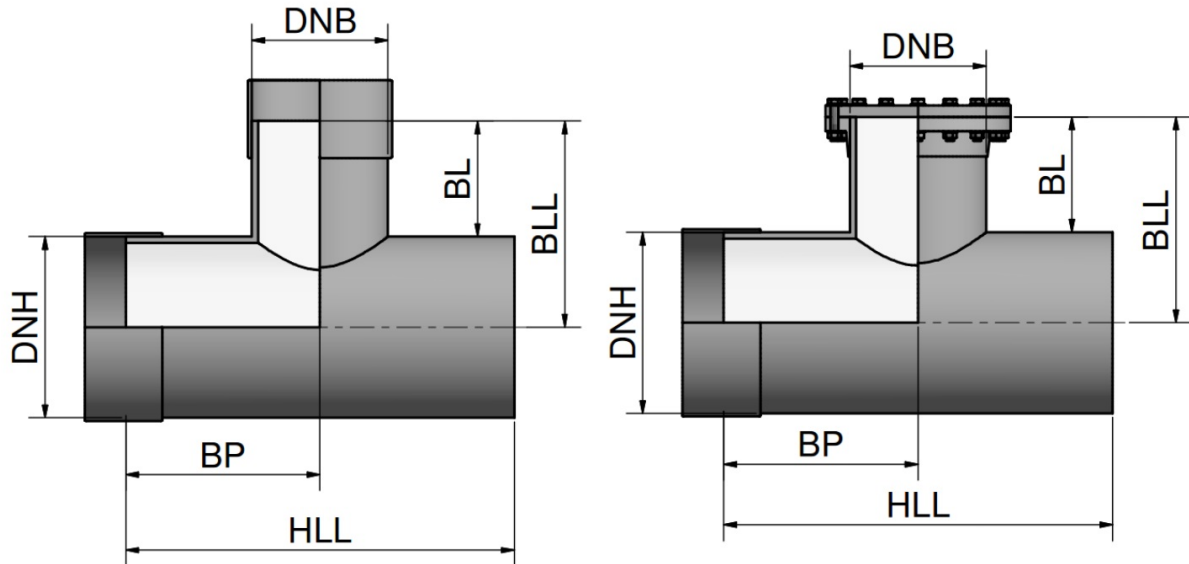
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# T-Piece Concentric PN 1



| DN <sub>H</sub> | d <sub>eH</sub><br>[mm] | DN <sub>B</sub> | d <sub>eB</sub><br>[mm] | HLL<br>[mm] | BL<br>[mm] | BLL<br>[mm] | BP<br>[mm] |
|-----------------|-------------------------|-----------------|-------------------------|-------------|------------|-------------|------------|
| 2200            | 2250                    | 200             | 220                     | 800         | 225        | 1350        | 400        |
|                 |                         | 600             | 616                     | 1200        | 275        | 1400        | 600        |
|                 |                         | 960             | 960                     | 1550        | 275        | 1400        | 775        |
|                 |                         | 1535            | 1535                    | 2200        | 375        | 1500        | 1100       |
|                 |                         | 2200            | 2250                    | 3000        | 375        | 1500        | 1500       |
| 2400            | 2400                    | 200             | 220                     | 800         | 250        | 1450        | 400        |
|                 |                         | 600             | 616                     | 1200        | 300        | 1500        | 600        |
|                 |                         | 1000            | 1026                    | 1650        | 300        | 1500        | 825        |
|                 |                         | 1600            | 1638                    | 2300        | 350        | 1550        | 1150       |
|                 |                         | 2400            | 2400                    | 3150        | 400        | 1600        | 1575       |
| 2453            | 2453                    | 200             | 220                     | 800         | 224        | 1450        | 400        |
|                 |                         | 600             | 616                     | 1200        | 274        | 1500        | 600        |
|                 |                         | 1000            | 1026                    | 1650        | 274        | 1500        | 825        |
|                 |                         | 1600            | 1638                    | 2300        | 374        | 1600        | 1150       |
|                 |                         | 2453            | 2453                    | 3200        | 374        | 1600        | 1600       |
| 2555            | 2555                    | 200             | 220                     | 850         | 223        | 1500        | 425        |
|                 |                         | 650             | 650                     | 1300        | 323        | 1600        | 650        |
|                 |                         | 1100            | 1099                    | 1800        | 323        | 1600        | 900        |
|                 |                         | 1720            | 1720                    | 2450        | 373        | 1650        | 1225       |
|                 |                         | 2555            | 2555                    | 3350        | 423        | 1700        | 1675       |

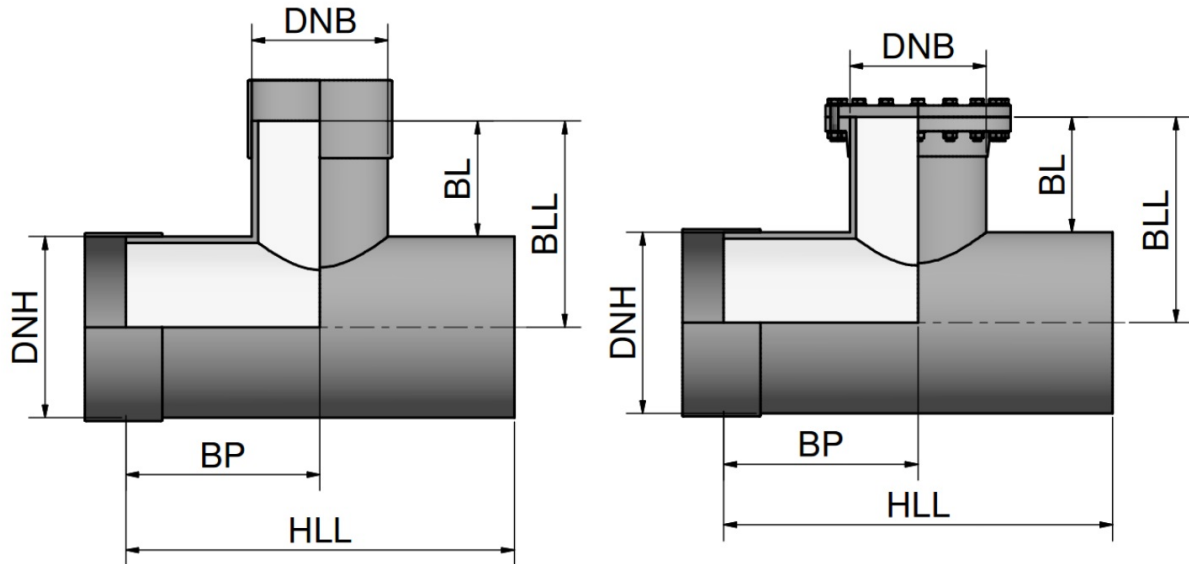
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# T-Piece Concentric PN 1



| DN <sub>H</sub> | d <sub>eH</sub><br>[mm] | DN <sub>B</sub> | d <sub>eB</sub><br>[mm] | HLL<br>[mm] | BL<br>[mm] | BLL<br>[mm] | BP<br>[mm] |
|-----------------|-------------------------|-----------------|-------------------------|-------------|------------|-------------|------------|
| 3000            | 2999                    | 200             | 220                     | 850         | 251        | 1750        | 425        |
|                 |                         | 650             | 650                     | 1300        | 301        | 1800        | 650        |
|                 |                         | 1100            | 1099                    | 1800        | 301        | 1800        | 900        |
|                 |                         | 1800            | 1842                    | 2550        | 351        | 1850        | 1275       |
|                 |                         | 3000            | 2999                    | 3850        | 451        | 1950        | 1925       |
| 3270            | 3270                    | 200             | 220                     | 850         | 215        | 1850        | 425        |
|                 |                         | 650             | 650                     | 1300        | 315        | 1950        | 650        |
|                 |                         | 1200            | 1229                    | 1900        | 315        | 1950        | 950        |
|                 |                         | 1940            | 1937                    | 2700        | 365        | 2000        | 1350       |
|                 |                         | 3270            | 3270                    | 4150        | 465        | 2100        | 2075       |
| 3600            | 3600                    | 200             | 220                     | 850         | 250        | 2050        | 425        |
|                 |                         | 650             | 650                     | 1300        | 300        | 2100        | 650        |
|                 |                         | 1200            | 1229                    | 1900        | 300        | 2100        | 950        |
|                 |                         | 1940            | 1937                    | 2700        | 350        | 2150        | 1350       |
|                 |                         | 3270            | 3270                    | 4150        | 450        | 2250        | 2075       |

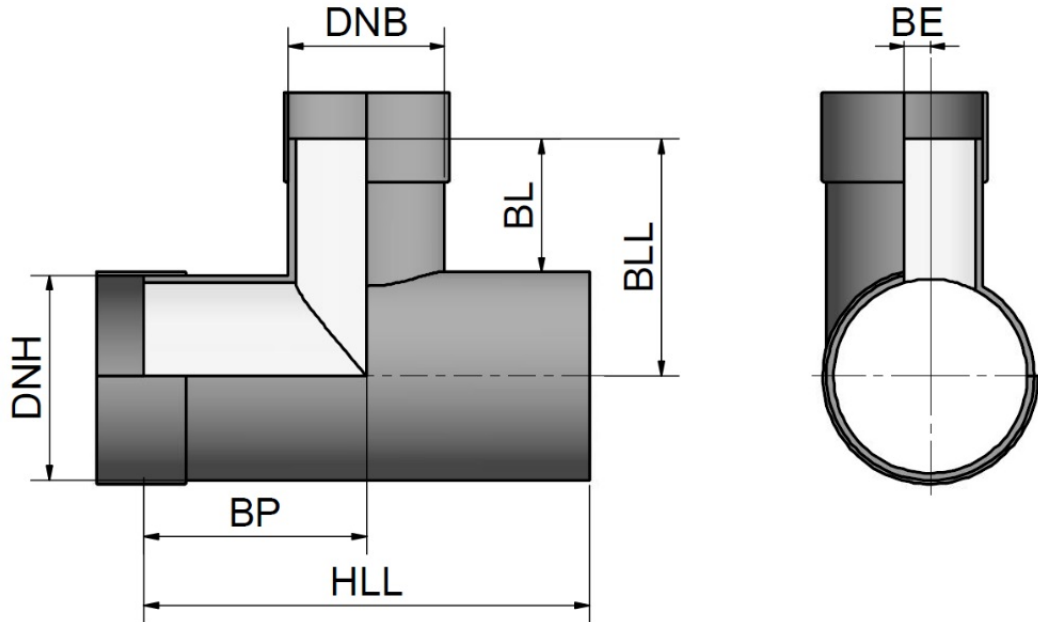
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# T-Piece Eccentric PN 1



| DN <sub>H</sub> | d <sub>eH</sub><br>[mm] | DN <sub>B</sub> | d <sub>eB</sub><br>[mm] | HLL<br>[mm] | BL<br>[mm] | BLL<br>[mm] | BP<br>[mm] | BE<br>[mm] |
|-----------------|-------------------------|-----------------|-------------------------|-------------|------------|-------------|------------|------------|
| 250             | 272                     | 200             | 220                     | 650         | 214        | 350         | 325        | 26         |
| 300             | 324                     | 200             | 220                     | 750         | 238        | 400         | 375        | 52         |
|                 |                         | 250             | 272                     | 800         | 238        | 400         | 400        | 26         |
| 350             | 376                     | 200             | 220                     | 750         | 212        | 400         | 375        | 78         |
|                 |                         | 250             | 272                     | 800         | 212        | 400         | 400        | 52         |
|                 |                         | 300             | 324                     | 850         | 262        | 450         | 425        | 26         |
| 400             | 427                     | 200             | 220                     | 750         | 236        | 450         | 375        | 103        |
|                 |                         | 250             | 272                     | 800         | 236        | 450         | 400        | 77         |
|                 |                         | 300             | 324                     | 850         | 286        | 500         | 425        | 51         |
|                 |                         | 350             | 376                     | 900         | 286        | 500         | 450        | 25         |
| 450             | 478                     | 200             | 220                     | 750         | 211        | 450         | 375        | 129        |
|                 |                         | 250             | 272                     | 800         | 211        | 450         | 400        | 103        |
|                 |                         | 300             | 324                     | 850         | 261        | 500         | 425        | 77         |
|                 |                         | 350             | 376                     | 900         | 261        | 500         | 450        | 51         |
|                 |                         | 400             | 427                     | 950         | 261        | 500         | 475        | 25         |

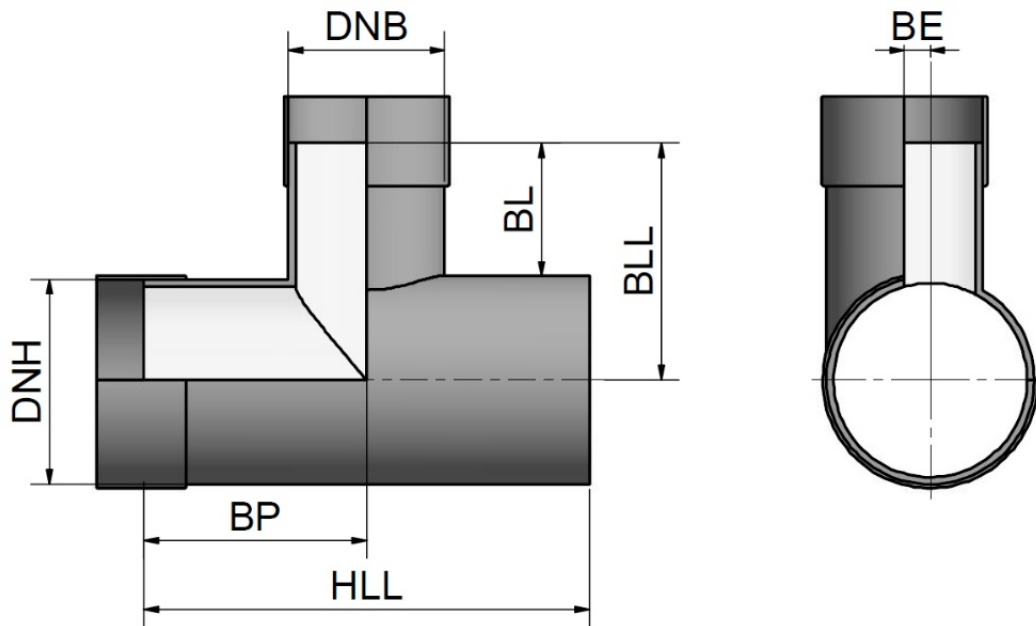
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# T-Piece Eccentric PN 1



| DN <sub>H</sub> | d <sub>eH</sub><br>[mm] | DN <sub>B</sub> | d <sub>eB</sub><br>[mm] | HLL<br>[mm] | BL<br>[mm] | BLL<br>[mm] | BP<br>[mm] | BE<br>[mm] |
|-----------------|-------------------------|-----------------|-------------------------|-------------|------------|-------------|------------|------------|
| 500             | 530                     | 200             | 220                     | 750         | 235        | 500         | 375        | 155        |
|                 |                         | 300             | 324                     | 850         | 285        | 550         | 425        | 103        |
|                 |                         | 350             | 376                     | 900         | 285        | 550         | 450        | 77         |
|                 |                         | 400             | 427                     | 950         | 285        | 550         | 475        | 51         |
|                 |                         | 450             | 478                     | 1000        | 285        | 550         | 500        | 26         |
| 550             | 550                     | 200             | 220                     | 750         | 225        | 500         | 375        | 165        |
|                 |                         | 300             | 324                     | 850         | 275        | 550         | 425        | 113        |
|                 |                         | 400             | 427                     | 950         | 275        | 550         | 475        | 61         |
|                 |                         | 450             | 478                     | 1000        | 275        | 550         | 500        | 36         |
|                 |                         | 500             | 530                     | 1050        | 275        | 550         | 525        | 10         |
| 600             | 616                     | 200             | 220                     | 750         | 242        | 550         | 375        | 198        |
|                 |                         | 300             | 324                     | 900         | 292        | 600         | 450        | 146        |
|                 |                         | 400             | 427                     | 1000        | 292        | 600         | 500        | 94         |
|                 |                         | 450             | 478                     | 1050        | 292        | 600         | 525        | 69         |
|                 |                         | 550             | 550                     | 1100        | 292        | 600         | 550        | 33         |
| 650             | 650                     | 200             | 220                     | 750         | 225        | 550         | 375        | 215        |
|                 |                         | 350             | 376                     | 950         | 275        | 600         | 475        | 137        |
|                 |                         | 450             | 478                     | 1050        | 275        | 600         | 525        | 86         |
|                 |                         | 500             | 530                     | 1100        | 275        | 600         | 550        | 60         |
|                 |                         | 600             | 616                     | 1150        | 275        | 600         | 575        | 17         |

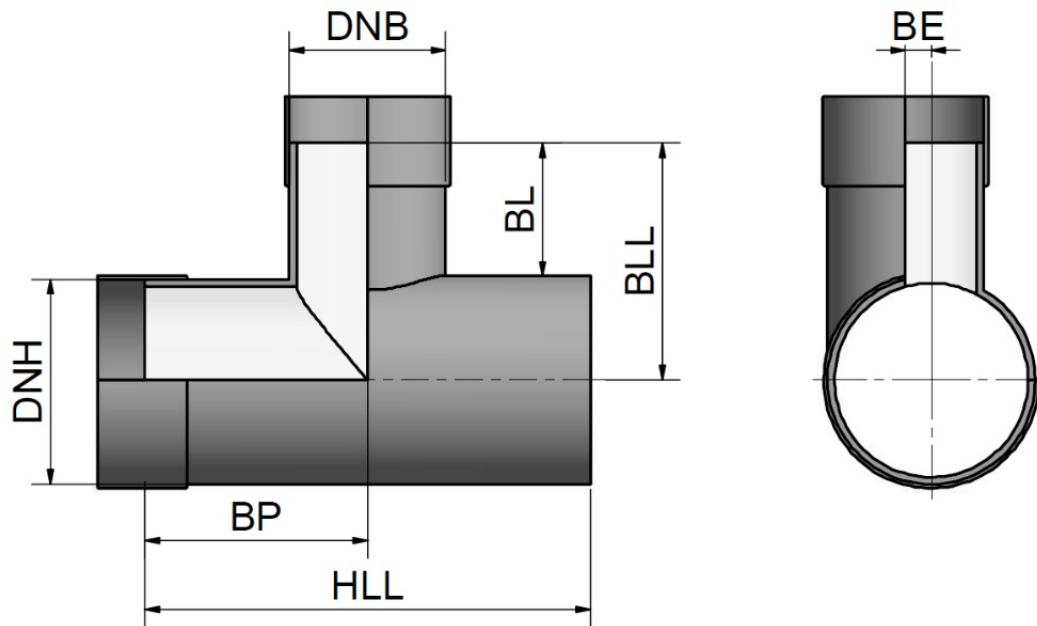
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# T-Piece Eccentric PN 1



| DN <sub>H</sub> | d <sub>eH</sub><br>[mm] | DN <sub>B</sub> | d <sub>eB</sub><br>[mm] | HLL<br>[mm] | BL<br>[mm] | BLL<br>[mm] | BP<br>[mm] | BE<br>[mm] |
|-----------------|-------------------------|-----------------|-------------------------|-------------|------------|-------------|------------|------------|
| 700             | 718                     | 200             | 220                     | 750         | 191        | 550         | 375        | 249        |
|                 |                         | 350             | 376                     | 950         | 291        | 650         | 475        | 171        |
|                 |                         | 450             | 478                     | 1050        | 291        | 650         | 525        | 120        |
|                 |                         | 550             | 550                     | 1100        | 291        | 650         | 550        | 84         |
|                 |                         | 650             | 650                     | 1200        | 291        | 650         | 600        | 34         |
| 750             | 752                     | 200             | 220                     | 750         | 224        | 600         | 375        | 266        |
|                 |                         | 350             | 376                     | 950         | 274        | 650         | 475        | 188        |
|                 |                         | 500             | 530                     | 1100        | 274        | 650         | 550        | 111        |
|                 |                         | 600             | 616                     | 1150        | 274        | 650         | 575        | 68         |
|                 |                         | 700             | 718                     | 1300        | 274        | 650         | 650        | 17         |
| 800             | 820                     | 200             | 220                     | 750         | 190        | 600         | 375        | 300        |
|                 |                         | 350             | 376                     | 950         | 290        | 700         | 475        | 222        |
|                 |                         | 500             | 530                     | 1100        | 290        | 700         | 550        | 145        |
|                 |                         | 600             | 616                     | 1150        | 290        | 700         | 575        | 102        |
|                 |                         | 750             | 752                     | 1300        | 290        | 700         | 650        | 34         |
| 860             | 860                     | 200             | 220                     | 750         | 170        | 600         | 375        | 320        |
|                 |                         | 400             | 427                     | 1000        | 270        | 700         | 500        | 216        |
|                 |                         | 550             | 550                     | 1100        | 270        | 700         | 550        | 155        |
|                 |                         | 650             | 650                     | 1200        | 320        | 750         | 600        | 105        |
|                 |                         | 800             | 820                     | 1400        | 320        | 750         | 700        | 20         |

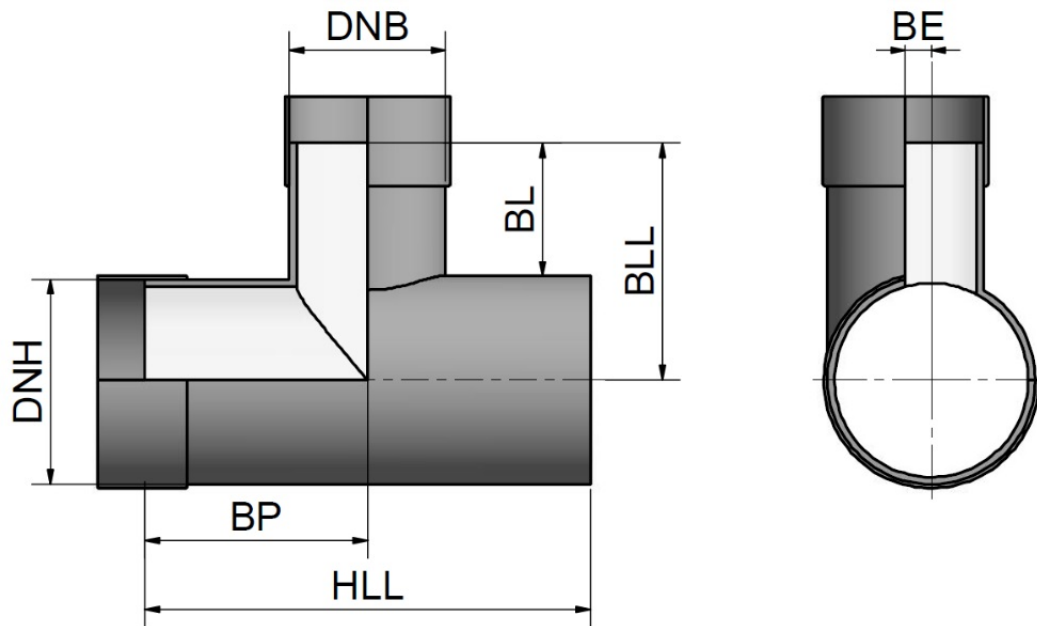
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# T-Piece Eccentric PN 1



| DN <sub>H</sub> | d <sub>eH</sub><br>[mm] | DN <sub>B</sub> | d <sub>eB</sub><br>[mm] | HLL<br>[mm] | BL<br>[mm] | BLL<br>[mm] | BP<br>[mm] | BE<br>[mm] |
|-----------------|-------------------------|-----------------|-------------------------|-------------|------------|-------------|------------|------------|
| 900             | 924                     | 200             | 220                     | 750         | 188        | 650         | 375        | 352        |
|                 |                         | 400             | 427                     | 1000        | 288        | 750         | 500        | 248        |
|                 |                         | 550             | 550                     | 1100        | 288        | 750         | 550        | 187        |
|                 |                         | 700             | 718                     | 1300        | 288        | 750         | 650        | 103        |
|                 |                         | 860             | 860                     | 1450        | 288        | 750         | 725        | 32         |
| 960             | 960                     | 200             | 220                     | 750         | 170        | 650         | 375        | 370        |
|                 |                         | 400             | 427                     | 1000        | 270        | 750         | 500        | 266        |
|                 |                         | 600             | 616                     | 1150        | 270        | 750         | 575        | 172        |
|                 |                         | 750             | 752                     | 1300        | 320        | 800         | 650        | 104        |
|                 |                         | 900             | 924                     | 1500        | 320        | 800         | 750        | 18         |
| 1000            | 1026                    | 200             | 220                     | 750         | 137        | 650         | 375        | 403        |
|                 |                         | 400             | 427                     | 1000        | 287        | 800         | 500        | 299        |
|                 |                         | 600             | 616                     | 1150        | 287        | 800         | 575        | 205        |
|                 |                         | 750             | 752                     | 1300        | 287        | 800         | 650        | 137        |
|                 |                         | 960             | 960                     | 1550        | 287        | 800         | 775        | 33         |
| 1100            | 1099                    | 200             | 220                     | 750         | 100        | 650         | 375        | 439        |
|                 |                         | 450             | 478                     | 1050        | 250        | 800         | 525        | 310        |
|                 |                         | 650             | 650                     | 1200        | 300        | 850         | 600        | 224        |
|                 |                         | 800             | 820                     | 1400        | 300        | 850         | 700        | 139        |
|                 |                         | 1000            | 1026                    | 1600        | 300        | 850         | 800        | 36         |

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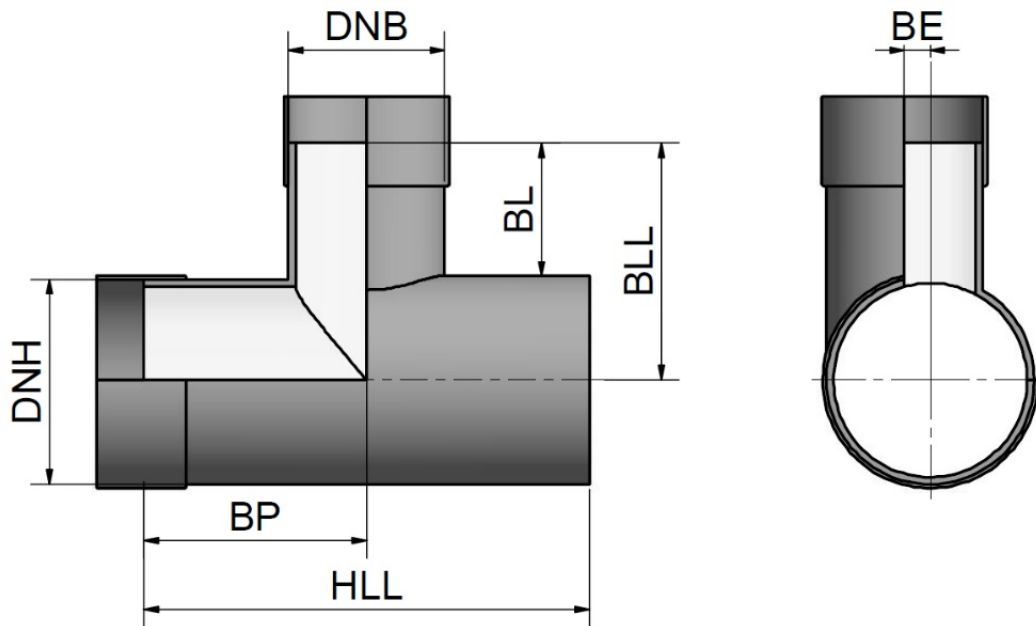
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# T-Piece Eccentric PN 1



| DN <sub>H</sub> | d <sub>eH</sub><br>[mm] | DN <sub>B</sub> | d <sub>eB</sub><br>[mm] | HLL<br>[mm] | BL<br>[mm] | BLL<br>[mm] | BP<br>[mm] | BE<br>[mm] |
|-----------------|-------------------------|-----------------|-------------------------|-------------|------------|-------------|------------|------------|
| 1200            | 1229                    | 200             | 220                     | 750         | 85         | 700         | 375        | 504        |
|                 |                         | 450             | 478                     | 1050        | 285        | 900         | 525        | 375        |
|                 |                         | 650             | 650                     | 1200        | 285        | 900         | 600        | 289        |
|                 |                         | 860             | 860                     | 1450        | 285        | 900         | 725        | 184        |
|                 |                         | 1100            | 1099                    | 1700        | 335        | 950         | 850        | 65         |
| 1280            | 1280                    | 200             | 220                     | 750         | 60         | 700         | 375        | 530        |
|                 |                         | 450             | 478                     | 1050        | 260        | 900         | 525        | 401        |
|                 |                         | 700             | 718                     | 1300        | 310        | 950         | 650        | 281        |
|                 |                         | 900             | 924                     | 1500        | 310        | 950         | 750        | 178        |
|                 |                         | 1200            | 1229                    | 1850        | 310        | 950         | 925        | 25         |
| 1400            | 1434                    | 200             | 220                     | 750         | 33         | 750         | 375        | 607        |
|                 |                         | 450             | 478                     | 1050        | 233        | 950         | 525        | 478        |
|                 |                         | 700             | 718                     | 1300        | 283        | 1000        | 650        | 358        |
|                 |                         | 900             | 924                     | 1500        | 283        | 1000        | 750        | 255        |
|                 |                         | 1280            | 1280                    | 1900        | 333        | 1050        | 950        | 77         |
| 1500            | 1499                    | 250             | 272                     | 850         | 50         | 800         | 425        | 613        |
|                 |                         | 500             | 530                     | 1150        | 250        | 1000        | 575        | 484        |
|                 |                         | 750             | 752                     | 1350        | 300        | 1050        | 675        | 373        |
|                 |                         | 960             | 960                     | 1550        | 300        | 1050        | 775        | 269        |
|                 |                         | 1400            | 1434                    | 2100        | 300        | 1050        | 1050       | 32         |

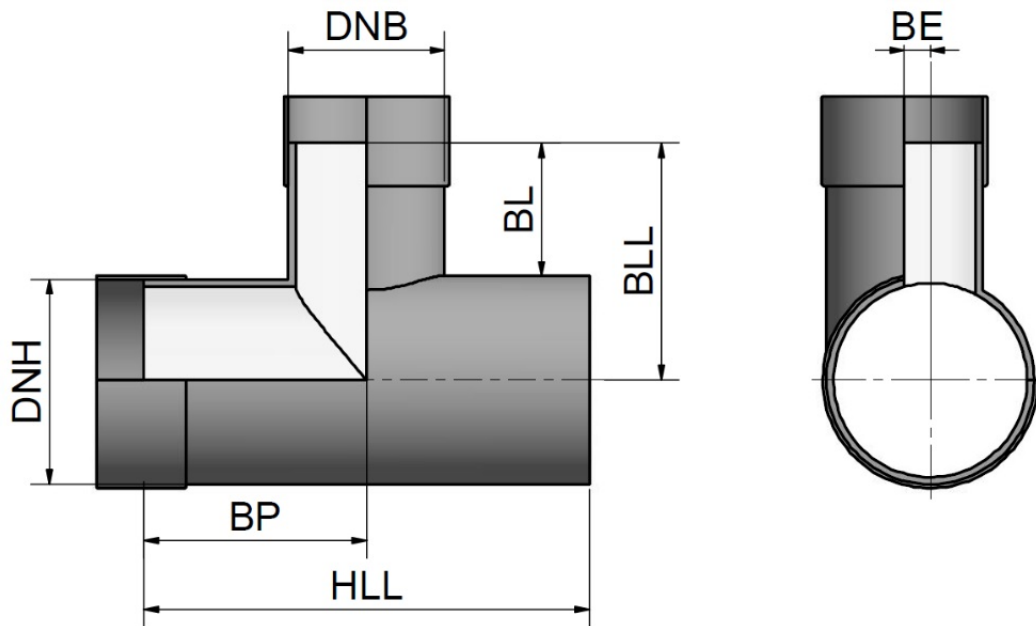
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# T-Piece Eccentric PN 1



| DN <sub>H</sub> | d <sub>eH</sub><br>[mm] | DN <sub>B</sub> | d <sub>eB</sub><br>[mm] | HLL<br>[mm] | BL<br>[mm] | BLL<br>[mm] | BP<br>[mm] | BE<br>[mm] |
|-----------------|-------------------------|-----------------|-------------------------|-------------|------------|-------------|------------|------------|
| 1535            | 1535                    | 250             | 272                     | 850         | 32         | 800         | 425        | 631        |
|                 |                         | 550             | 550                     | 1150        | 232        | 1000        | 575        | 492        |
|                 |                         | 800             | 820                     | 1450        | 282        | 1050        | 725        | 357        |
|                 |                         | 1000            | 1026                    | 1650        | 282        | 1050        | 825        | 254        |
|                 |                         | 1500            | 1499                    | 2200        | 332        | 1100        | 1100       | 18         |
| 1600            | 1638                    | 250             | 272                     | 850         | 31         | 850         | 425        | 683        |
|                 |                         | 550             | 550                     | 1150        | 231        | 1050        | 575        | 544        |
|                 |                         | 800             | 820                     | 1450        | 281        | 1100        | 725        | 409        |
|                 |                         | 1100            | 1099                    | 1750        | 331        | 1150        | 875        | 269        |
|                 |                         | 1535            | 1535                    | 2200        | 331        | 1150        | 1100       | 51         |
| 1720            | 1720                    | 300             | 324                     | 900         | 90         | 950         | 450        | 698        |
|                 |                         | 600             | 616                     | 1200        | 240        | 1100        | 600        | 552        |
|                 |                         | 860             | 860                     | 1450        | 290        | 1150        | 725        | 430        |
|                 |                         | 1200            | 1229                    | 1850        | 290        | 1150        | 925        | 245        |
|                 |                         | 1600            | 1638                    | 2300        | 340        | 1200        | 1150       | 41         |
| 1800            | 1842                    | 300             | 324                     | 900         | 79         | 1000        | 450        | 759        |
|                 |                         | 600             | 616                     | 1200        | 229        | 1150        | 600        | 613        |
|                 |                         | 900             | 924                     | 1550        | 279        | 1200        | 775        | 459        |
|                 |                         | 1280            | 1280                    | 1950        | 329        | 1250        | 975        | 281        |
|                 |                         | 1720            | 1720                    | 2400        | 329        | 1250        | 1200       | 61         |

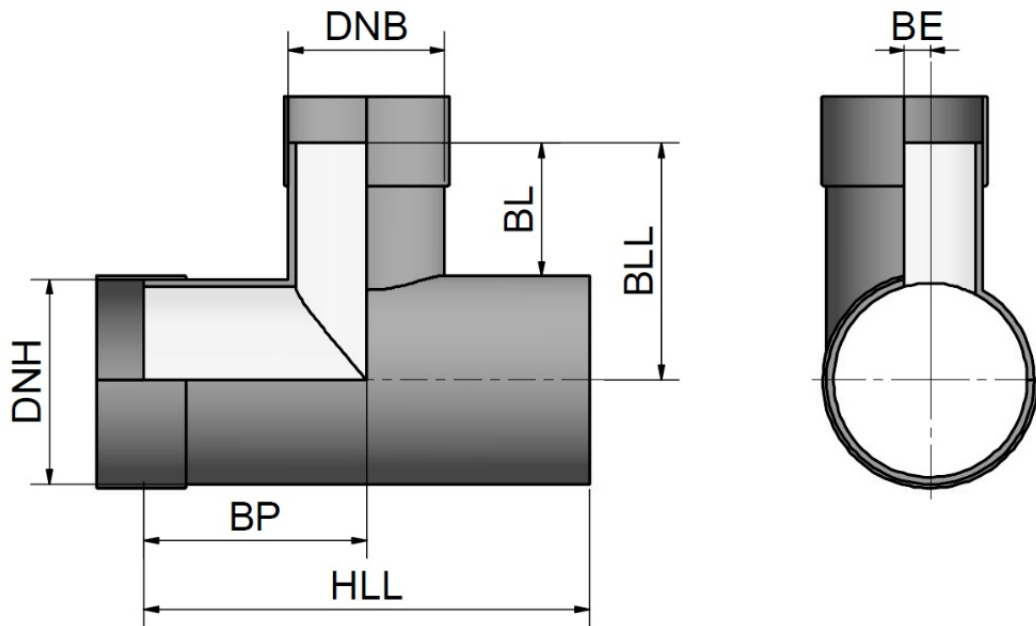
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# T-Piece Eccentric PN 1



| DN <sub>H</sub> | d <sub>eH</sub><br>[mm] | DN <sub>B</sub> | d <sub>eB</sub><br>[mm] | HLL<br>[mm] | BL<br>[mm] | BLL<br>[mm] | BP<br>[mm] | BE<br>[mm] |
|-----------------|-------------------------|-----------------|-------------------------|-------------|------------|-------------|------------|------------|
| 1940            | 1937                    | 300             | 324                     | 900         | 31         | 1000        | 450        | 806        |
|                 |                         | 600             | 616                     | 1200        | 231        | 1200        | 600        | 660        |
|                 |                         | 900             | 924                     | 1550        | 281        | 1250        | 775        | 506        |
|                 |                         | 1280            | 1280                    | 1950        | 331        | 1300        | 975        | 328        |
|                 |                         | 1800            | 1842                    | 2550        | 381        | 1350        | 1275       | 47         |
| 2000            | 2047                    | 350             | 376                     | 950         | 26         | 1050        | 475        | 835        |
|                 |                         | 650             | 650                     | 1250        | 226        | 1250        | 625        | 698        |
|                 |                         | 960             | 960                     | 1550        | 276        | 1300        | 775        | 543        |
|                 |                         | 1400            | 1434                    | 2100        | 326        | 1350        | 1050       | 306        |
|                 |                         | 1940            | 1937                    | 2650        | 376        | 1400        | 1325       | 55         |
| 2160            | 2160                    | 350             | 376                     | 950         | 20         | 1100        | 475        | 892        |
|                 |                         | 700             | 718                     | 1350        | 220        | 1300        | 675        | 721        |
|                 |                         | 1000            | 1026                    | 1650        | 320        | 1400        | 825        | 567        |
|                 |                         | 1500            | 1499                    | 2200        | 370        | 1450        | 1100       | 330        |
|                 |                         | 2000            | 2047                    | 2750        | 370        | 1450        | 1375       | 56         |
| 2200            | 2250                    | 400             | 427                     | 1000        | 25         | 1150        | 500        | 911        |
|                 |                         | 750             | 752                     | 1350        | 225        | 1350        | 675        | 749        |
|                 |                         | 1100            | 1099                    | 1750        | 325        | 1450        | 875        | 575        |
|                 |                         | 1535            | 1535                    | 2200        | 375        | 1500        | 1100       | 357        |
|                 |                         | 2160            | 2160                    | 2900        | 375        | 1500        | 1450       | 45         |

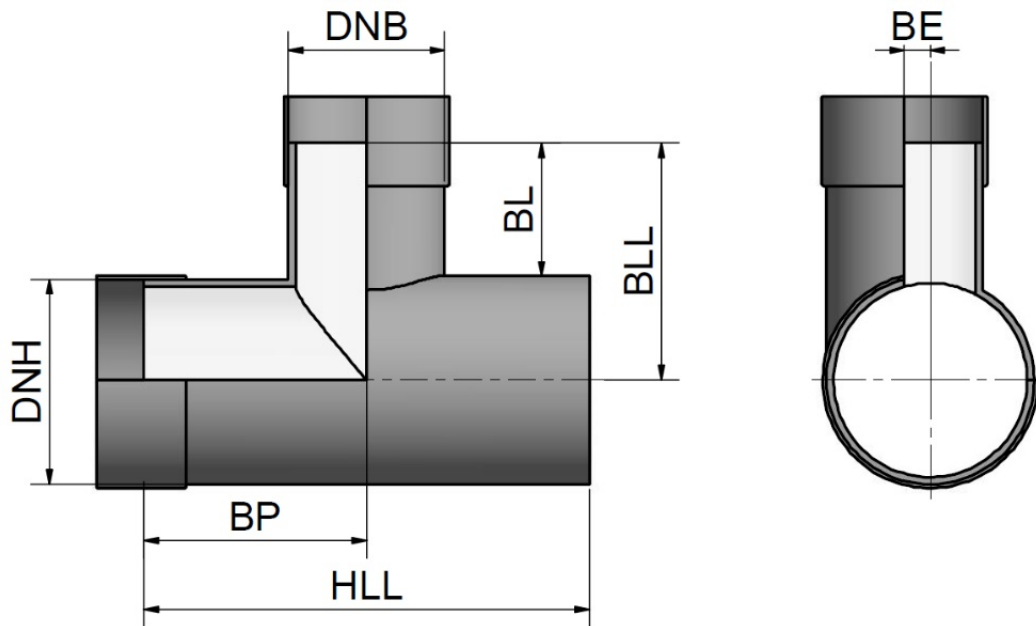
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# T-Piece Eccentric PN 1



| DN <sub>H</sub> | d <sub>eH</sub><br>[mm] | DN <sub>B</sub> | d <sub>eB</sub><br>[mm] | HLL<br>[mm] | BL<br>[mm] | BLL<br>[mm] | BP<br>[mm] | BE<br>[mm] |
|-----------------|-------------------------|-----------------|-------------------------|-------------|------------|-------------|------------|------------|
| 2400            | 2400                    | 450             | 478                     | 1050        | 50         | 1250        | 525        | 961        |
|                 |                         | 800             | 820                     | 1450        | 250        | 1450        | 725        | 790        |
|                 |                         | 1200            | 1229                    | 1850        | 300        | 1500        | 925        | 585        |
|                 |                         | 1600            | 1638                    | 2300        | 350        | 1550        | 1150       | 381        |
|                 |                         | 2200            | 2250                    | 3000        | 400        | 1600        | 1500       | 75         |
| 2453            | 2453                    | 450             | 478                     | 1050        | 23         | 1250        | 525        | 987        |
|                 |                         | 800             | 820                     | 1450        | 223        | 1450        | 725        | 816        |
|                 |                         | 1200            | 1229                    | 1850        | 323        | 1550        | 925        | 612        |
|                 |                         | 1720            | 1720                    | 2400        | 373        | 1600        | 1200       | 366        |
|                 |                         | 2400            | 2400                    | 3150        | 373        | 1600        | 1575       | 26         |
| 2555            | 2555                    | 500             | 530                     | 1150        | 22         | 1300        | 575        | 1012       |
|                 |                         | 860             | 860                     | 1500        | 222        | 1500        | 750        | 847        |
|                 |                         | 1280            | 1280                    | 1950        | 322        | 1600        | 975        | 637        |
|                 |                         | 1800            | 1842                    | 2550        | 372        | 1650        | 1275       | 356        |
|                 |                         | 2453            | 2453                    | 3250        | 372        | 1650        | 1625       | 51         |
| 3000            | 2999                    | 650             | 650                     | 1300        | 50         | 1550        | 650        | 1174       |
|                 |                         | 960             | 960                     | 1600        | 200        | 1700        | 800        | 1019       |
|                 |                         | 1500            | 1499                    | 2200        | 350        | 1850        | 1100       | 750        |
|                 |                         | 1940            | 1937                    | 2700        | 350        | 1850        | 1350       | 531        |
|                 |                         | 2555            | 2555                    | 3350        | 400        | 1900        | 1675       | 222        |

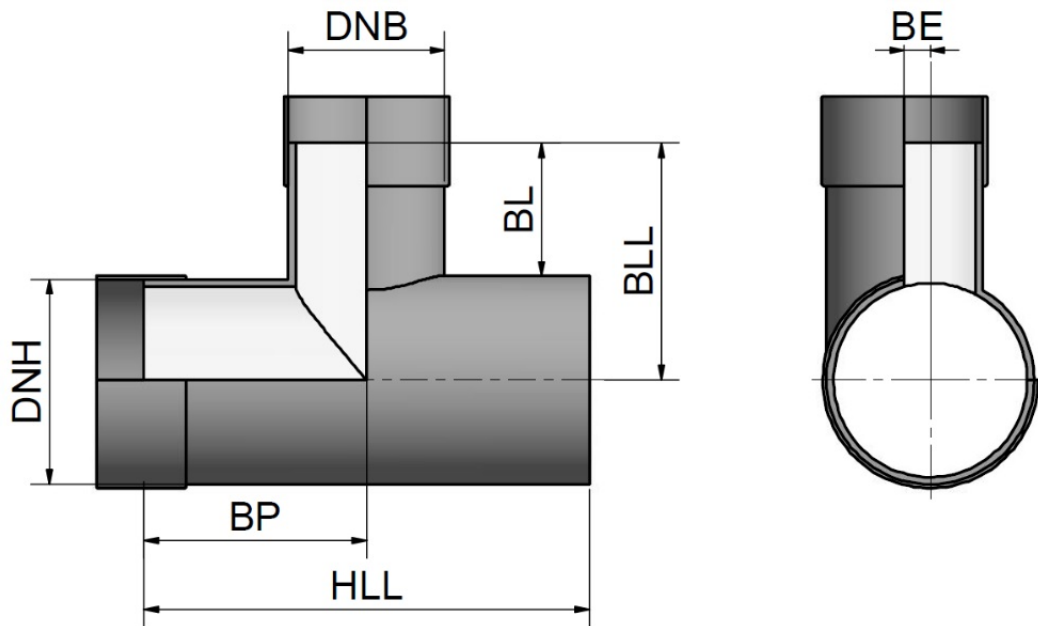
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# T-Piece Eccentric PN 1



| DN <sub>H</sub> | d <sub>eH</sub><br>[mm] | DN <sub>B</sub> | d <sub>eB</sub><br>[mm] | HLL<br>[mm] | BL<br>[mm] | BLL<br>[mm] | BP<br>[mm] | BE<br>[mm] |
|-----------------|-------------------------|-----------------|-------------------------|-------------|------------|-------------|------------|------------|
| 3270            | 3270                    | 700             | 718                     | 1350        | 15         | 1650        | 675        | 1276       |
|                 |                         | 1000            | 1026                    | 1650        | 165        | 1800        | 825        | 1122       |
|                 |                         | 1535            | 1535                    | 2250        | 365        | 2000        | 1125       | 867        |
|                 |                         | 2000            | 2047                    | 2800        | 365        | 2000        | 1400       | 611        |
|                 |                         | 3000            | 2999                    | 3850        | 415        | 2050        | 1925       | 135        |
| 3600            | 3600                    | 860             | 860                     | 1500        | 50         | 1850        | 750        | 1370       |
|                 |                         | 1280            | 1280                    | 1950        | 250        | 2050        | 975        | 1160       |
|                 |                         | 1720            | 1720                    | 2450        | 350        | 2150        | 1225       | 940        |
|                 |                         | 2200            | 2250                    | 3000        | 400        | 2200        | 1500       | 675        |
|                 |                         | 3270            | 3270                    | 4150        | 450        | 2250        | 2075       | 165        |

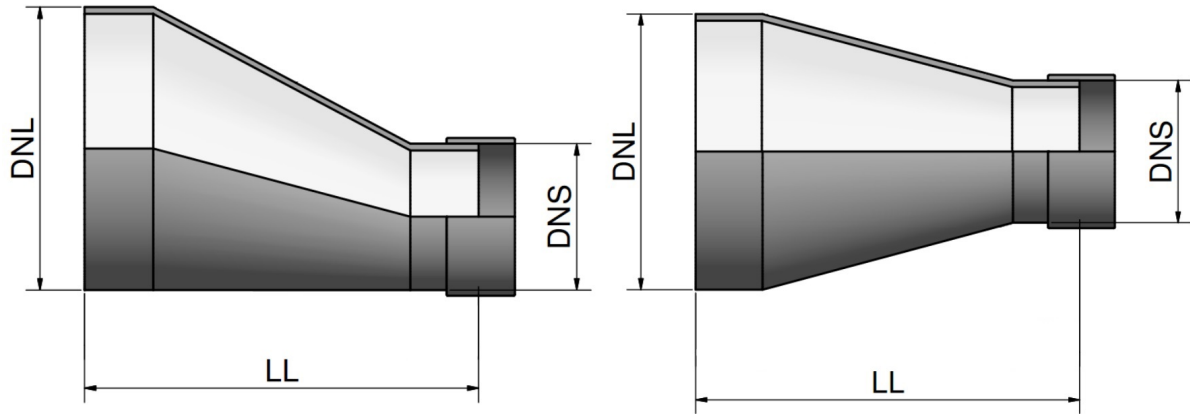
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# Reducer PN 1



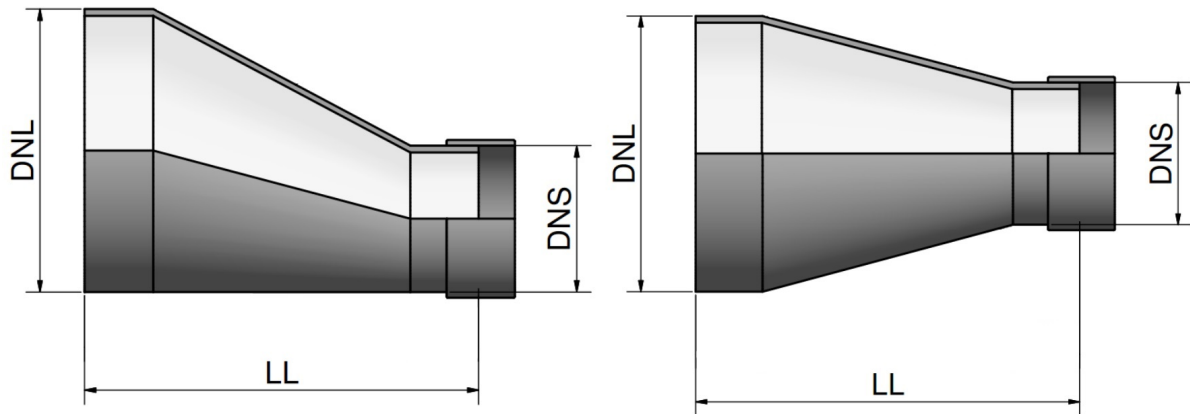
| DN <sub>L</sub> | d <sub>eL</sub><br>[mm] | DN <sub>S</sub> | d <sub>eS</sub><br>[mm] | LL<br>[mm] | DN <sub>S</sub> | d <sub>eS</sub><br>[mm] | LL<br>[mm] | DN <sub>S</sub> | d <sub>eS</sub><br>[mm] | LL<br>[mm] | DN <sub>S</sub> | d <sub>eS</sub><br>[mm] | LL<br>[mm] |
|-----------------|-------------------------|-----------------|-------------------------|------------|-----------------|-------------------------|------------|-----------------|-------------------------|------------|-----------------|-------------------------|------------|
| 250             | 272                     | 200             | 220                     | 725        | -               | -                       | -          | -               | -                       | -          | -               | -                       | -          |
| 300             | 324                     | 250             | 272                     | 925        | 200             | 220                     | 1050       | -               | -                       | -          | -               | -                       | -          |
| 350             | 376                     | 300             | 324                     | 925        | 250             | 272                     | 1050       | 200             | 220                     | 1175       | -               | -                       | -          |
| 400             | 427                     | 350             | 376                     | 925        | 300             | 324                     | 1050       | 250             | 272                     | 1175       | 200             | 220                     | 1300       |
| 450             | 478                     | 400             | 427                     | 925        | 350             | 376                     | 1050       | 300             | 324                     | 1175       | 250             | 272                     | 1300       |
| 500             | 530                     | 450             | 478                     | 925        | 400             | 427                     | 1050       | 350             | 376                     | 1175       | 300             | 324                     | 1300       |
| 550             | 550                     | 500             | 530                     | 925        | 450             | 478                     | 1050       | 400             | 427                     | 1175       | 350             | 376                     | 1300       |
| 600             | 616                     | 550             | 550                     | 925        | 500             | 530                     | 1050       | 450             | 478                     | 1175       | 400             | 427                     | 1300       |
| 650             | 650                     | 600             | 616                     | 925        | 550             | 550                     | 1050       | 500             | 530                     | 1175       | 450             | 478                     | 1300       |
| 700             | 718                     | 650             | 650                     | 925        | 600             | 616                     | 1050       | 550             | 550                     | 1175       | 500             | 530                     | 1300       |
| 750             | 752                     | 700             | 718                     | 925        | 650             | 650                     | 1050       | 600             | 616                     | 1175       | 550             | 550                     | 1300       |
| 800             | 820                     | 750             | 752                     | 925        | 700             | 718                     | 1050       | 650             | 650                     | 1175       | 600             | 616                     | 1300       |
| 860             | 860                     | 800             | 820                     | 950        | 750             | 752                     | 1075       | 700             | 718                     | 1200       | 650             | 650                     | 1325       |
| 900             | 924                     | 860             | 860                     | 900        | 800             | 820                     | 1050       | 750             | 752                     | 1175       | 700             | 718                     | 1300       |
| 960             | 960                     | 900             | 924                     | 950        | 860             | 860                     | 1050       | 800             | 820                     | 1200       | 750             | 752                     | 1325       |
| 1000            | 1026                    | 960             | 960                     | 900        | 900             | 924                     | 1050       | 860             | 860                     | 1150       | 800             | 820                     | 1300       |
| 1100            | 1099                    | 1000            | 1026                    | 1050       | 960             | 960                     | 1150       | 900             | 924                     | 1300       | 860             | 860                     | 1400       |
| 1200            | 1229                    | 1100            | 1099                    | 1050       | 1000            | 1026                    | 1300       | 960             | 960                     | 1400       | 900             | 924                     | 1550       |
| 1280            | 1280                    | 1200            | 1229                    | 1000       | 1100            | 1099                    | 1250       | 1000            | 1026                    | 1500       | 960             | 960                     | 1600       |
| 1400            | 1434                    | 1280            | 1280                    | 1300       | 1200            | 1229                    | 1500       | 1100            | 1099                    | 1750       | 1000            | 1026                    | 2000       |

Sizes can be adapted to meet transport requirements. For project-related dimensions, please contact Amiblu.

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# Reducer PN 1



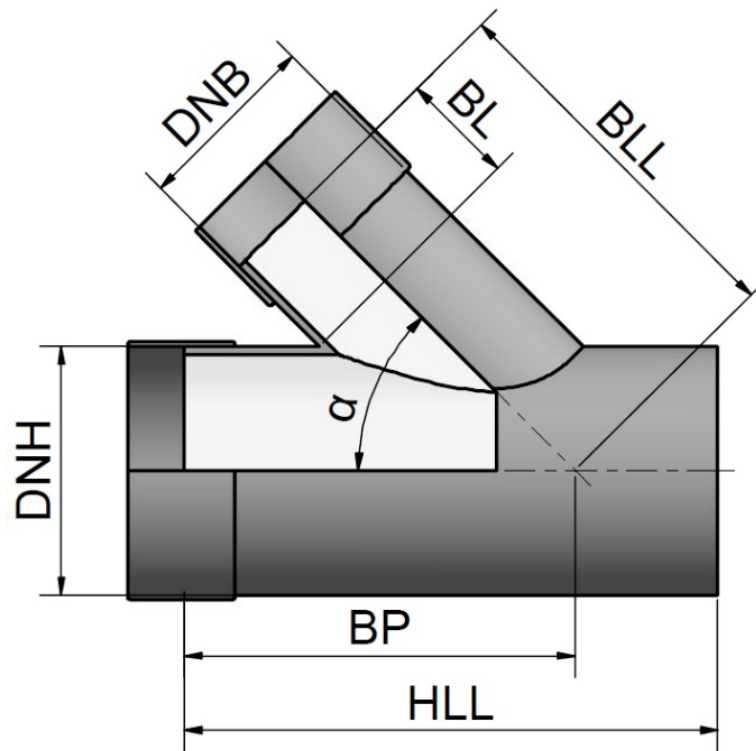
| DN <sub>L</sub> | d <sub>eL</sub><br>[mm] | DN <sub>S</sub> | d <sub>eS</sub><br>[mm] | LL<br>[mm] | DN <sub>S</sub> | d <sub>eS</sub><br>[mm] | LL<br>[mm] | DN <sub>S</sub> | d <sub>eS</sub><br>[mm] | LL<br>[mm] | DN <sub>S</sub> | d <sub>eS</sub><br>[mm] | LL<br>[mm] |
|-----------------|-------------------------|-----------------|-------------------------|------------|-----------------|-------------------------|------------|-----------------|-------------------------|------------|-----------------|-------------------------|------------|
| 1500            | 1499                    | 1400            | 1434                    | 1250       | 1280            | 1280                    | 1550       | 1200            | 1229                    | 1750       | -               | -                       | -          |
| 1535            | 1535                    | 1400            | 1434                    | 1338       | 1280            | 1280                    | 1638       | 1200            | 1229                    | 1838       | -               | -                       | -          |
| 1600            | 1638                    | 1535            | 1535                    | 1163       | 1500            | 1499                    | 1250       | 1400            | 1434                    | 1500       | 1280            | 1280                    | 1800       |
| 1720            | 1720                    | 1600            | 1638                    | 1300       | 1535            | 1535                    | 1463       | 1500            | 1499                    | 1550       | 1400            | 1434                    | 1800       |
| 1800            | 1842                    | 1720            | 1720                    | 1200       | 1600            | 1638                    | 1500       | 1535            | 1535                    | 1663       | 1500            | 1499                    | 1750       |
| 1940            | 1937                    | 1800            | 1842                    | 1350       | 1720            | 1720                    | 1550       | 1600            | 1638                    | 1850       | -               | -                       | -          |
| 2000            | 2047                    | 1940            | 1937                    | 1150       | 1800            | 1842                    | 1500       | 1720            | 1720                    | 1700       | 1600            | 1638                    | 2000       |
| 2160            | 2160                    | 2000            | 2047                    | 1400       | 1940            | 1937                    | 1550       | 1800            | 1842                    | 1900       | -               | -                       | -          |
| 2200            | 2250                    | 2160            | 2160                    | 1100       | 2000            | 2047                    | 1500       | 1940            | 1937                    | 1650       | 1800            | 1842                    | 2000       |
| 2400            | 2400                    | 2200            | 2250                    | 1700       | 2160            | 2160                    | 1800       | 2000            | 2047                    | 2200       | -               | -                       | -          |
| 2453            | 2453                    | 2200            | 2250                    | 1833       | 2160            | 2160                    | 1933       | -               | -                       | -          | -               | -                       | -          |
| 2555            | 2555                    | 2453            | 2453                    | 1455       | 2400            | 2400                    | 1588       | 2200            | 2250                    | 2088       | 2160            | 2160                    | 2188       |
| 3000            | 2999                    | 2555            | 2555                    | 2313       | 2453            | 2453                    | 2568       | -               | -                       | -          | -               | -                       | -          |
| 3270            | 3270                    | 3000            | 2999                    | 1875       | 2555            | 2555                    | 2988       | -               | -                       | -          | -               | -                       | -          |
| 3600            | 3600                    | 3270            | 3270                    | 2025       | 3000            | 2999                    | 2700       | -               | -                       | -          | -               | -                       | -          |

Sizes can be adapted to meet transport requirements. For project-related dimensions, please contact Amiblu.

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# y-Piece PN 1, 45°



| DN <sub>H</sub> | d <sub>eH</sub><br>[mm] | DN <sub>B</sub> | d <sub>eB</sub><br>[mm] | HLL<br>[mm] | BL<br>[mm] | BLL<br>[mm] | BP<br>[mm] | α<br>[°] |
|-----------------|-------------------------|-----------------|-------------------------|-------------|------------|-------------|------------|----------|
| 200             | 220                     | 200             | 220                     | 850         | 284        | 550         | 550        | 45       |
| 250             | 272                     | 200             | 220                     | 850         | 298        | 600         | 600        | 45       |
|                 |                         | 250             | 272                     | 950         | 272        | 600         | 650        | 45       |
| 300             | 324                     | 200             | 220                     | 900         | 261        | 600         | 650        | 45       |
|                 |                         | 250             | 272                     | 1000        | 285        | 650         | 700        | 45       |
|                 |                         | 300             | 324                     | 1100        | 309        | 700         | 750        | 45       |
| 350             | 376                     | 200             | 220                     | 900         | 274        | 650         | 650        | 45       |
|                 |                         | 250             | 272                     | 1000        | 298        | 700         | 700        | 45       |
|                 |                         | 300             | 324                     | 1100        | 322        | 750         | 750        | 45       |
|                 |                         | 350             | 376                     | 1150        | 346        | 800         | 800        | 45       |
| 400             | 427                     | 200             | 220                     | 900         | 288        | 700         | 700        | 45       |
|                 |                         | 250             | 272                     | 1000        | 262        | 700         | 750        | 45       |
|                 |                         | 300             | 324                     | 1100        | 336        | 800         | 800        | 45       |
|                 |                         | 350             | 376                     | 1150        | 310        | 800         | 800        | 45       |
|                 |                         | 400             | 427                     | 1250        | 335        | 850         | 850        | 45       |

Table contains selected branch sizes. For our full portfolio, please visit [www.amiblu.com/amiblu-products](http://www.amiblu.com/amiblu-products).

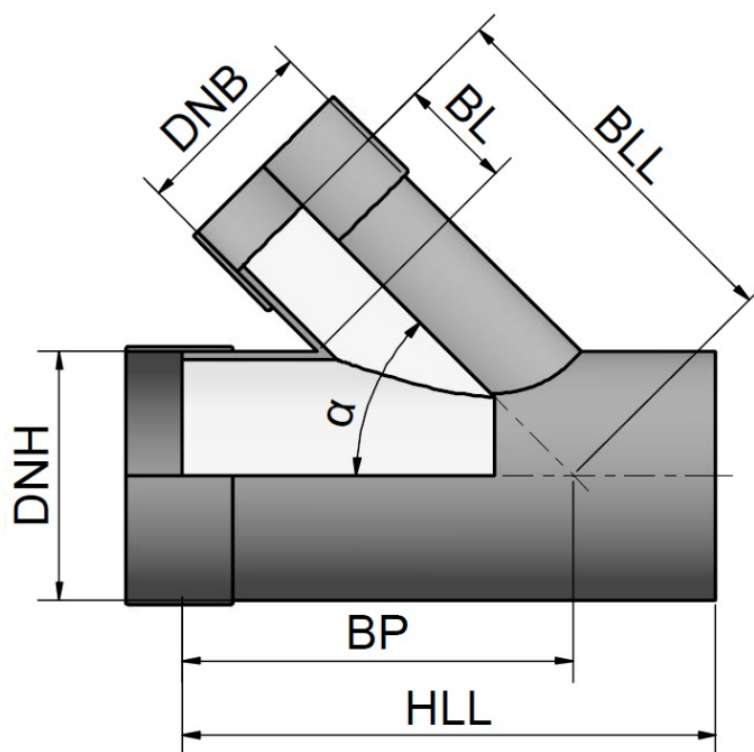
Sizes can be adapted to meet transport requirements. For project-related dimensions, please contact Amiblu.

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# y-Piece PN 1, 45°

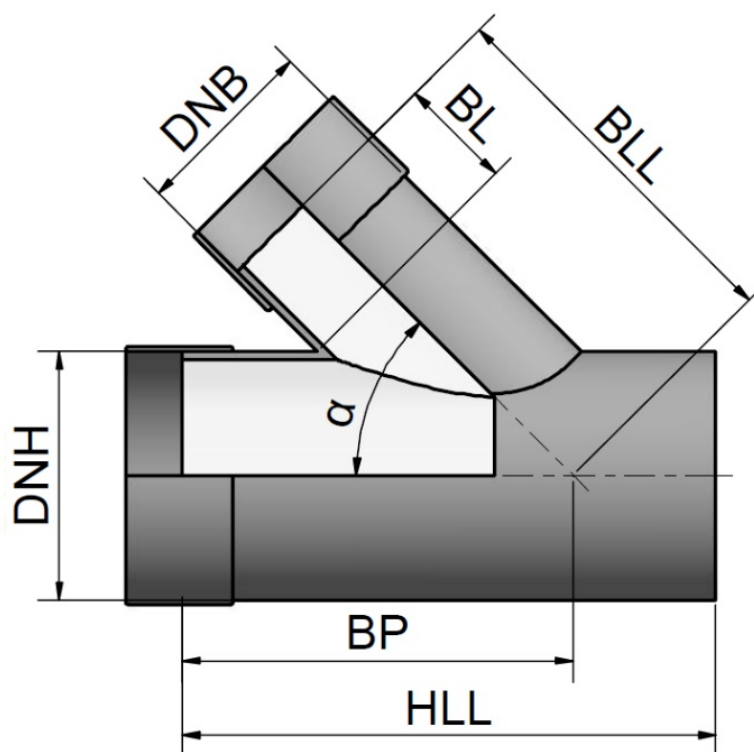


| DN <sub>H</sub> | d <sub>eH</sub> [mm] | DN <sub>B</sub> | d <sub>eB</sub> [mm] | HLL [mm] | BL [mm] | BLL [mm] | BP [mm] | α [°] |
|-----------------|----------------------|-----------------|----------------------|----------|---------|----------|---------|-------|
| 450             | 478                  | 200             | 220                  | 900      | 302     | 750      | 700     | 45    |
|                 |                      | 300             | 324                  | 1100     | 350     | 850      | 800     | 45    |
|                 |                      | 350             | 376                  | 1150     | 324     | 850      | 850     | 45    |
|                 |                      | 400             | 427                  | 1250     | 349     | 900      | 900     | 45    |
|                 |                      | 450             | 478                  | 1300     | 323     | 900      | 900     | 45    |
| 500             | 530                  | 200             | 220                  | 900      | 265     | 750      | 750     | 45    |
|                 |                      | 300             | 324                  | 1100     | 313     | 850      | 850     | 45    |
|                 |                      | 400             | 427                  | 1250     | 312     | 900      | 900     | 45    |
|                 |                      | 450             | 478                  | 1300     | 336     | 950      | 950     | 45    |
|                 |                      | 500             | 530                  | 1400     | 310     | 950      | 1000    | 45    |
| 550             | 550                  | 200             | 220                  | 900      | 301     | 800      | 750     | 45    |
|                 |                      | 300             | 324                  | 1100     | 349     | 900      | 850     | 45    |
|                 |                      | 400             | 427                  | 1250     | 348     | 950      | 900     | 45    |
|                 |                      | 450             | 478                  | 1300     | 322     | 950      | 950     | 45    |
|                 |                      | 550             | 550                  | 1400     | 336     | 1000     | 1000    | 45    |
| 600             | 616                  | 200             | 220                  | 950      | 304     | 850      | 800     | 45    |
|                 |                      | 350             | 376                  | 1200     | 326     | 950      | 950     | 45    |
|                 |                      | 450             | 478                  | 1350     | 325     | 1000     | 1000    | 45    |
|                 |                      | 500             | 530                  | 1400     | 349     | 1050     | 1050    | 45    |
|                 |                      | 600             | 616                  | 1500     | 356     | 1100     | 1100    | 45    |

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# y-Piece PN 1, 45°

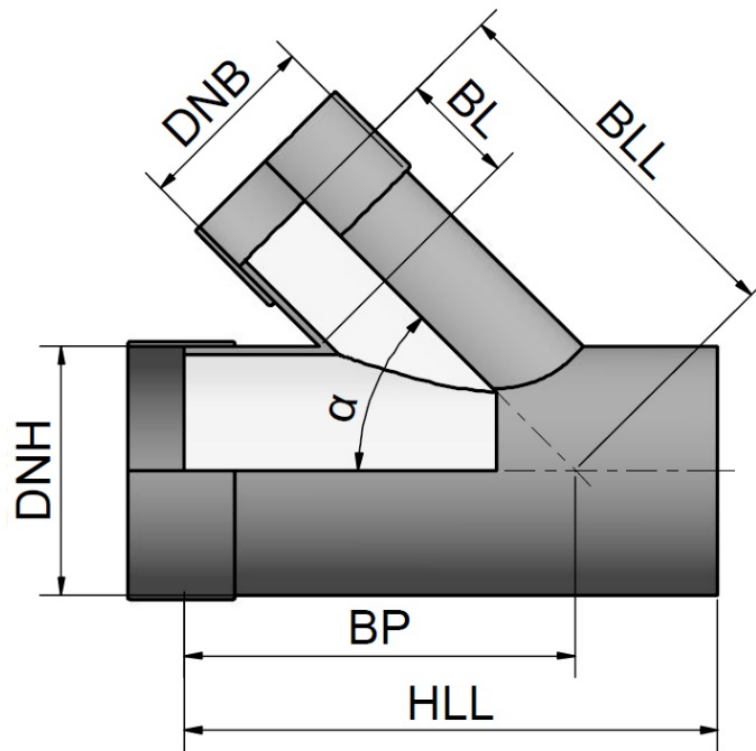


| DN <sub>H</sub> | d <sub>eH</sub><br>[mm] | DN <sub>B</sub> | d <sub>eB</sub><br>[mm] | HLL<br>[mm] | BL<br>[mm] | BLL<br>[mm] | BP<br>[mm] | α<br>[°] |
|-----------------|-------------------------|-----------------|-------------------------|-------------|------------|-------------|------------|----------|
| 650             | 650                     | 200             | 220                     | 950         | 280        | 850         | 800        | 45       |
|                 |                         | 350             | 376                     | 1200        | 302        | 950         | 950        | 45       |
|                 |                         | 450             | 478                     | 1350        | 301        | 1000        | 1000       | 45       |
|                 |                         | 550             | 550                     | 1450        | 315        | 1050        | 1050       | 45       |
|                 |                         | 650             | 650                     | 1600        | 365        | 1150        | 1150       | 45       |
| 700             | 718                     | 200             | 220                     | 950         | 282        | 900         | 850        | 45       |
|                 |                         | 350             | 376                     | 1200        | 304        | 1000        | 1000       | 45       |
|                 |                         | 500             | 530                     | 1400        | 327        | 1100        | 1100       | 45       |
|                 |                         | 600             | 616                     | 1500        | 334        | 1150        | 1150       | 45       |
|                 |                         | 700             | 718                     | 1700        | 333        | 1200        | 1250       | 45       |
| 750             | 752                     | 200             | 220                     | 950         | 308        | 950         | 900        | 45       |
|                 |                         | 350             | 376                     | 1200        | 330        | 1050        | 1000       | 45       |
|                 |                         | 500             | 530                     | 1400        | 303        | 1100        | 1100       | 45       |
|                 |                         | 600             | 616                     | 1500        | 360        | 1200        | 1150       | 45       |
|                 |                         | 750             | 752                     | 1750        | 342        | 1250        | 1300       | 45       |
| 800             | 820                     | 200             | 220                     | 950         | 260        | 950         | 900        | 45       |
|                 |                         | 400             | 427                     | 1250        | 307        | 1100        | 1050       | 45       |
|                 |                         | 550             | 550                     | 1450        | 345        | 1200        | 1150       | 45       |
|                 |                         | 650             | 650                     | 1600        | 345        | 1250        | 1250       | 45       |
|                 |                         | 800             | 820                     | 1850        | 360        | 1350        | 1350       | 45       |

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# y-Piece PN 1, 45°



| DN <sub>H</sub> | d <sub>eH</sub> [mm] | DN <sub>B</sub> | d <sub>eB</sub> [mm] | HLL [mm] | BL [mm] | BLL [mm] | BP [mm] | α [°] |
|-----------------|----------------------|-----------------|----------------------|----------|---------|----------|---------|-------|
| 860             | 860                  | 200             | 220                  | 950      | 282     | 1000     | 950     | 45    |
|                 |                      | 400             | 427                  | 1250     | 328     | 1150     | 1100    | 45    |
|                 |                      | 550             | 550                  | 1450     | 317     | 1200     | 1200    | 45    |
|                 |                      | 700             | 718                  | 1700     | 333     | 1300     | 1300    | 45    |
|                 |                      | 860             | 860                  | 1900     | 362     | 1400     | 1400    | 45    |
| 900             | 924                  | 200             | 220                  | 950      | 287     | 1050     | 950     | 45    |
|                 |                      | 400             | 427                  | 1250     | 333     | 1200     | 1100    | 45    |
|                 |                      | 600             | 616                  | 1500     | 339     | 1300     | 1250    | 45    |
|                 |                      | 750             | 752                  | 1750     | 371     | 1400     | 1350    | 45    |
|                 |                      | 900             | 924                  | 2000     | 335     | 1450     | 1500    | 45    |
| 960             | 960                  | 200             | 220                  | 950      | 261     | 1050     | 1000    | 45    |
|                 |                      | 400             | 427                  | 1250     | 308     | 1200     | 1150    | 45    |
|                 |                      | 600             | 616                  | 1500     | 363     | 1350     | 1250    | 45    |
|                 |                      | 750             | 752                  | 1750     | 345     | 1400     | 1400    | 45    |
|                 |                      | 960             | 960                  | 2050     | 341     | 1500     | 1550    | 45    |
| 1000            | 1026                 | 200             | 220                  | 950      | 265     | 1100     | 1000    | 45    |
|                 |                      | 450             | 478                  | 1350     | 336     | 1300     | 1200    | 45    |
|                 |                      | 650             | 650                  | 1600     | 350     | 1400     | 1350    | 45    |
|                 |                      | 800             | 820                  | 1850     | 365     | 1500     | 1450    | 45    |
|                 |                      | 1000            | 1026                 | 2100     | 362     | 1600     | 1600    | 45    |

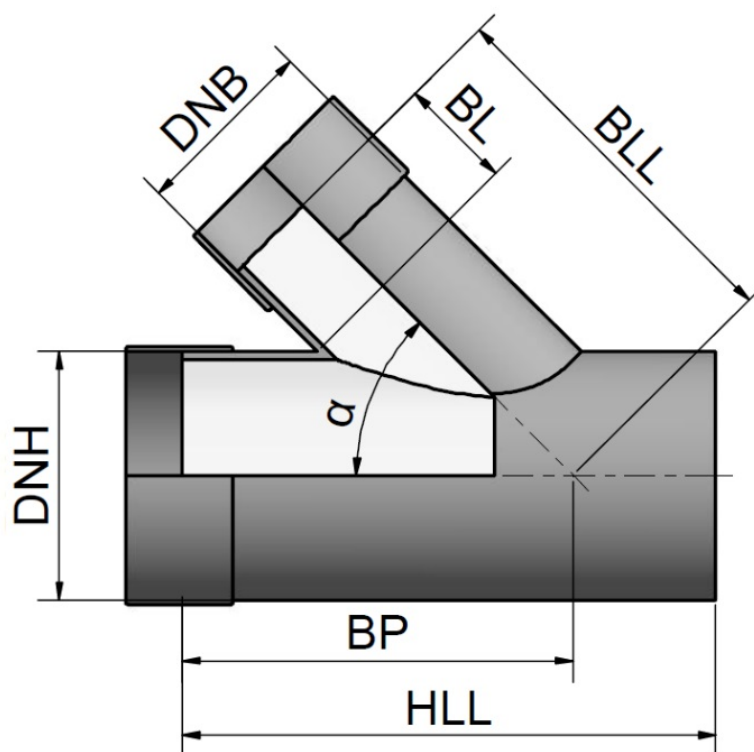
Table contains selected branch sizes. For our full portfolio, please visit [www.amiblu.com/amiblu-products](http://www.amiblu.com/amiblu-products).

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# y-Piece PN 1, 45°

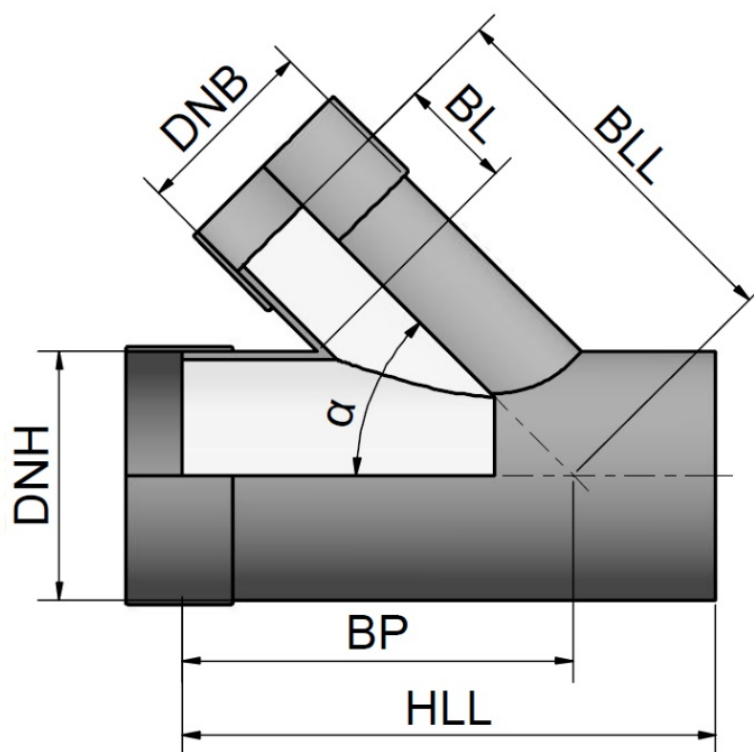


| DN <sub>H</sub> | d <sub>eH</sub><br>[mm] | DN <sub>B</sub> | d <sub>eB</sub><br>[mm] | HLL<br>[mm] | BL<br>[mm] | BLL<br>[mm] | BP<br>[mm] | α<br>[°] |
|-----------------|-------------------------|-----------------|-------------------------|-------------|------------|-------------|------------|----------|
| 1100            | 1099                    | 200             | 220                     | 950         | 263        | 1150        | 1050       | 45       |
|                 |                         | 450             | 478                     | 1350        | 334        | 1350        | 1250       | 45       |
|                 |                         | 650             | 650                     | 1600        | 348        | 1450        | 1350       | 45       |
|                 |                         | 860             | 860                     | 1900        | 343        | 1550        | 1500       | 45       |
|                 |                         | 1100            | 1099                    | 2250        | 373        | 1700        | 1700       | 45       |
| 1200            | 1229                    | 200             | 220                     | 950         | 271        | 1250        | 1100       | 45       |
|                 |                         | 450             | 478                     | 1350        | 342        | 1450        | 1300       | 45       |
|                 |                         | 700             | 718                     | 1700        | 372        | 1600        | 1500       | 45       |
|                 |                         | 900             | 924                     | 2000        | 369        | 1700        | 1650       | 45       |
|                 |                         | 1200            | 1229                    | 2450        | 367        | 1850        | 1850       | 45       |
| 1280            | 1280                    | 200             | 220                     | 950         | 285        | 1300        | 1150       | 45       |
|                 |                         | 450             | 478                     | 1350        | 306        | 1450        | 1350       | 45       |
|                 |                         | 700             | 718                     | 1700        | 336        | 1600        | 1500       | 45       |
|                 |                         | 900             | 924                     | 2000        | 333        | 1700        | 1650       | 45       |
|                 |                         | 1280            | 1280                    | 2500        | 355        | 1900        | 1900       | 45       |
| 1400            | 1434                    | 200             | 220                     | 950         | 276        | 1400        | 1200       | 45       |
|                 |                         | 500             | 530                     | 1400        | 321        | 1600        | 1450       | 45       |
|                 |                         | 750             | 752                     | 1750        | 360        | 1750        | 1600       | 45       |
|                 |                         | 960             | 960                     | 2050        | 356        | 1850        | 1750       | 45       |
|                 |                         | 1400            | 1434                    | 2750        | 369        | 2100        | 2100       | 45       |

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# y-Piece PN 1, 45°

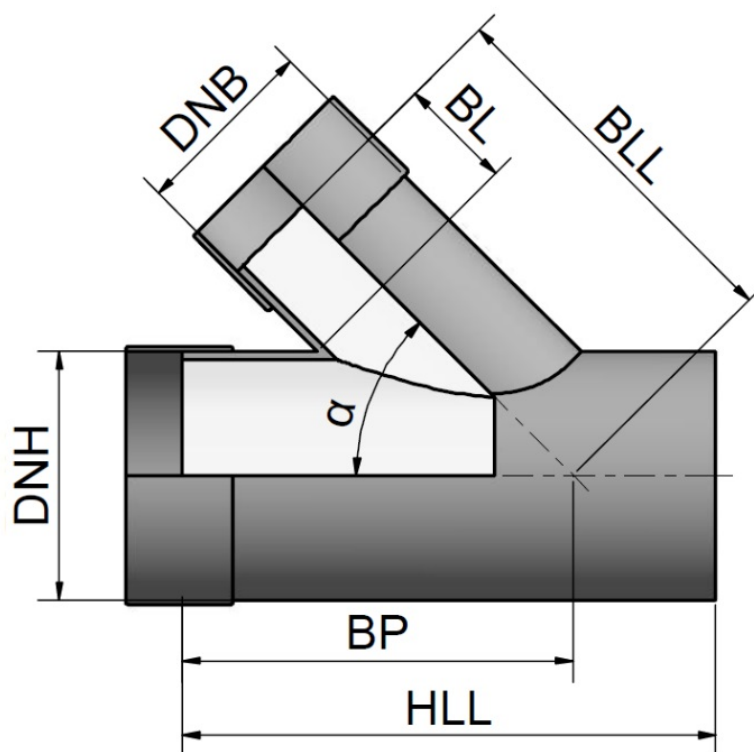


| DN <sub>H</sub> | d <sub>eH</sub><br>[mm] | DN <sub>B</sub> | d <sub>eB</sub><br>[mm] | HLL<br>[mm] | BL<br>[mm] | BLL<br>[mm] | BP<br>[mm] | α<br>[°] |
|-----------------|-------------------------|-----------------|-------------------------|-------------|------------|-------------|------------|----------|
| 1500            | 1499                    | 200             | 220                     | 1000        | 280        | 1450        | 1250       | 45       |
|                 |                         | 500             | 530                     | 1450        | 325        | 1650        | 1500       | 45       |
|                 |                         | 750             | 752                     | 1800        | 364        | 1800        | 1650       | 45       |
|                 |                         | 1000            | 1026                    | 2150        | 327        | 1900        | 1850       | 45       |
|                 |                         | 1500            | 1499                    | 2900        | 391        | 2200        | 2200       | 45       |
| 1535            | 1535                    | 200             | 220                     | 1000        | 305        | 1500        | 1300       | 45       |
|                 |                         | 500             | 530                     | 1450        | 350        | 1700        | 1500       | 45       |
|                 |                         | 800             | 820                     | 1850        | 355        | 1850        | 1700       | 45       |
|                 |                         | 1100            | 1099                    | 2300        | 365        | 2000        | 1950       | 45       |
|                 |                         | 1535            | 1535                    | 2950        | 397        | 2250        | 2250       | 45       |
| 1600            | 1638                    | 200             | 220                     | 1000        | 282        | 1550        | 1350       | 45       |
|                 |                         | 500             | 530                     | 1450        | 327        | 1750        | 1550       | 45       |
|                 |                         | 800             | 820                     | 1850        | 332        | 1900        | 1750       | 45       |
|                 |                         | 1100            | 1099                    | 2300        | 342        | 2050        | 2000       | 45       |
|                 |                         | 1600            | 1638                    | 3100        | 423        | 2400        | 2400       | 45       |
| 1720            | 1720                    | 200             | 220                     | 1000        | 274        | 1600        | 1400       | 45       |
|                 |                         | 550             | 550                     | 1450        | 309        | 1800        | 1600       | 45       |
|                 |                         | 860             | 860                     | 1950        | 354        | 2000        | 1850       | 45       |
|                 |                         | 1200            | 1229                    | 2500        | 369        | 2200        | 2150       | 45       |
|                 |                         | 1720            | 1720                    | 3200        | 424        | 2500        | 2500       | 45       |

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# y-Piece PN 1, 45°

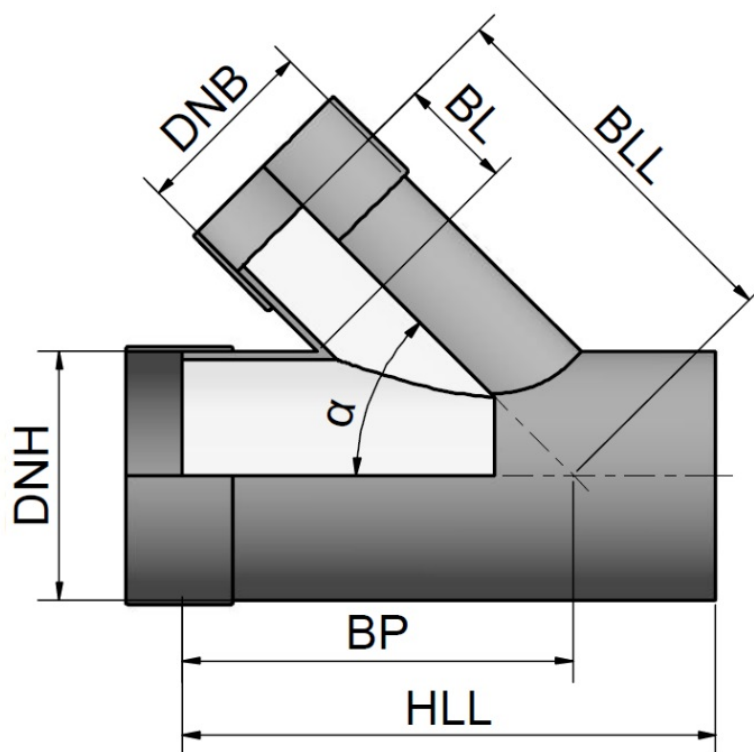


| DN <sub>H</sub> | d <sub>eH</sub> [mm] | DN <sub>B</sub> | d <sub>eB</sub> [mm] | HLL [mm] | BL [mm] | BLL [mm] | BP [mm] | α [°] |
|-----------------|----------------------|-----------------|----------------------|----------|---------|----------|---------|-------|
| 1800            | 1842                 | 200             | 220                  | 1000     | 288     | 1700     | 1450    | 45    |
|                 |                      | 550             | 550                  | 1450     | 323     | 1900     | 1650    | 45    |
|                 |                      | 860             | 860                  | 1950     | 368     | 2100     | 1900    | 45    |
|                 |                      | 1280            | 1280                 | 2550     | 358     | 2300     | 2200    | 45    |
|                 |                      | 1800            | 1842                 | 3400     | 427     | 2650     | 2650    | 45    |
| 1940            | 1937                 | 200             | 220                  | 1000     | 270     | 1750     | 1500    | 45    |
|                 |                      | 550             | 550                  | 1450     | 305     | 1950     | 1700    | 45    |
|                 |                      | 900             | 924                  | 2000     | 368     | 2200     | 2000    | 45    |
|                 |                      | 1400            | 1434                 | 2800     | 363     | 2450     | 2400    | 45    |
|                 |                      | 1940            | 1937                 | 3550     | 412     | 2750     | 2750    | 45    |
| 2000            | 2047                 | 200             | 220                  | 1000     | 293     | 1850     | 1550    | 45    |
|                 |                      | 550             | 550                  | 1450     | 328     | 2050     | 1750    | 45    |
|                 |                      | 900             | 924                  | 2000     | 341     | 2250     | 2050    | 45    |
|                 |                      | 1400            | 1434                 | 2800     | 386     | 2550     | 2450    | 45    |
|                 |                      | 2000            | 2047                 | 3700     | 429     | 2900     | 2900    | 45    |
| 2160            | 2160                 | 200             | 220                  | 1000     | 263     | 1900     | 1600    | 45    |
|                 |                      | 600             | 616                  | 1550     | 315     | 2150     | 1900    | 45    |
|                 |                      | 960             | 960                  | 2050     | 343     | 2350     | 2150    | 45    |
|                 |                      | 1500            | 1499                 | 2900     | 423     | 2700     | 2550    | 45    |
|                 |                      | 2160            | 2160                 | 3900     | 443     | 3050     | 3050    | 45    |

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# y-Piece PN 1, 45°

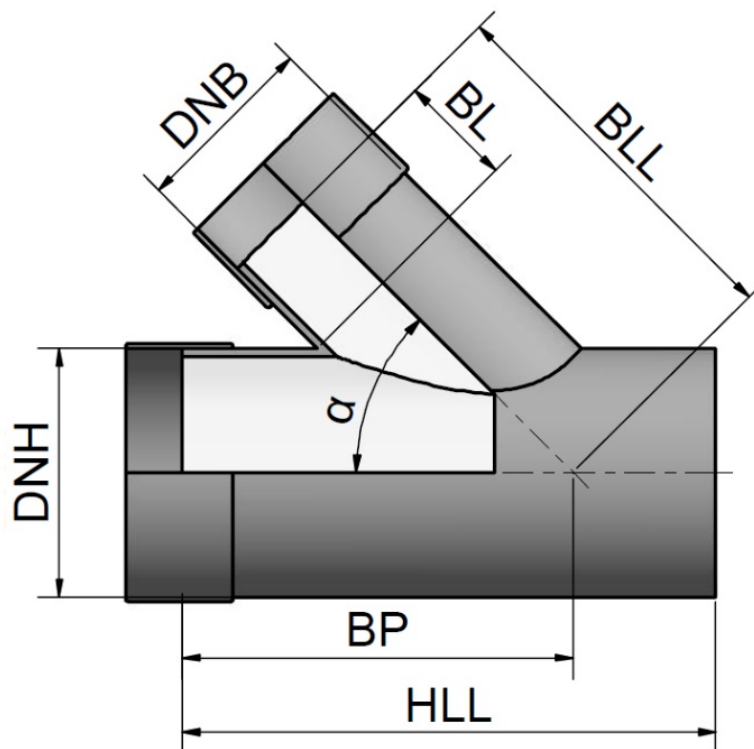


| $DN_H$ | $d_{eH}$<br>[mm] | $DN_B$ | $d_{eB}$<br>[mm] | HLL<br>[mm] | BL<br>[mm] | BLL<br>[mm] | BP<br>[mm] | $\alpha$<br>[°] |
|--------|------------------|--------|------------------|-------------|------------|-------------|------------|-----------------|
| 2200   | 2250             | 200    | 220              | 1000        | 299        | 2000        | 1650       | 45              |
|        |                  | 600    | 616              | 1550        | 351        | 2250        | 1900       | 45              |
|        |                  | 960    | 960              | 2050        | 329        | 2400        | 2150       | 45              |
|        |                  | 1535   | 1535             | 2950        | 392        | 2750        | 2600       | 45              |
|        |                  | 2200   | 2250             | 4000        | 434        | 3150        | 3150       | 45              |
| 2400   | 2400             | 200    | 220              | 1000        | 293        | 2100        | 1700       | 45              |
|        |                  | 600    | 616              | 1550        | 345        | 2350        | 2000       | 45              |
|        |                  | 1000   | 1026             | 2150        | 340        | 2550        | 2300       | 45              |
|        |                  | 1600   | 1638             | 3100        | 384        | 2900        | 2750       | 45              |
|        |                  | 2400   | 2400             | 4250        | 453        | 3350        | 3350       | 45              |
| 2453   | 2453             | 200    | 220              | 1000        | 306        | 2150        | 1750       | 45              |
|        |                  | 600    | 616              | 1550        | 358        | 2400        | 2050       | 45              |
|        |                  | 1000   | 1026             | 2150        | 353        | 2600        | 2350       | 45              |
|        |                  | 1600   | 1638             | 3100        | 397        | 2950        | 2800       | 45              |
|        |                  | 2453   | 2453             | 4350        | 439        | 3400        | 3450       | 45              |
| 2555   | 2555             | 200    | 220              | 1000        | 283        | 2200        | 1800       | 45              |
|        |                  | 650    | 650              | 1650        | 368        | 2500        | 2150       | 45              |
|        |                  | 1100   | 1099             | 2350        | 344        | 2700        | 2500       | 45              |
|        |                  | 1720   | 1720             | 3250        | 383        | 3050        | 2950       | 45              |
|        |                  | 2555   | 2555             | 4500        | 466        | 3550        | 3550       | 45              |

Table contains selected branch sizes. For our full portfolio, please visit [www.amiblu.com/amiblu-products](http://www.amiblu.com/amiblu-products).

Sizes can be adapted to meet transport requirements. For project-related dimensions, please contact Amiblu.

# y-Piece PN 1, 45°



| DN <sub>H</sub> | d <sub>eH</sub><br>[mm] | DN <sub>B</sub> | d <sub>eB</sub><br>[mm] | HLL<br>[mm] | BL<br>[mm] | BLL<br>[mm] | BP<br>[mm] | α<br>[°] |
|-----------------|-------------------------|-----------------|-------------------------|-------------|------------|-------------|------------|----------|
| 3000            | 2999                    | 200             | 220                     | 1000        | 269        | 2500        | 2000       | 45       |
|                 |                         | 650             | 650                     | 1650        | 354        | 2800        | 2350       | 45       |
|                 |                         | 1100            | 1099                    | 2350        | 380        | 3050        | 2700       | 45       |
|                 |                         | 1800            | 1842                    | 3450        | 408        | 3450        | 3250       | 45       |
|                 |                         | 3000            | 2999                    | 5150        | 480        | 4100        | 4100       | 45       |
| 3270            | 3270                    | 200             | 220                     | 1000        | 278        | 2700        | 2150       | 45       |
|                 |                         | 650             | 650                     | 1650        | 363        | 3000        | 2500       | 45       |
|                 |                         | 1200            | 1229                    | 2500        | 373        | 3300        | 2900       | 45       |
|                 |                         | 1940            | 1937                    | 3600        | 419        | 3700        | 3450       | 45       |
|                 |                         | 3270            | 3270                    | 5600        | 503        | 4450        | 4450       | 45       |
| 3600            | 3600                    | 200             | 220                     | 1000        | 294        | 2950        | 2300       | 45       |
|                 |                         | 650             | 650                     | 1650        | 329        | 3200        | 2650       | 45       |
|                 |                         | 1200            | 1229                    | 2500        | 340        | 3500        | 3050       | 45       |
|                 |                         | 1940            | 1937                    | 3600        | 436        | 3950        | 3600       | 45       |
|                 |                         | 3270            | 3270                    | 5600        | 469        | 4650        | 4600       | 45       |

Table contains selected branch sizes. For our full portfolio, please visit [www.amiblu.com/amiblu-products](http://www.amiblu.com/amiblu-products).

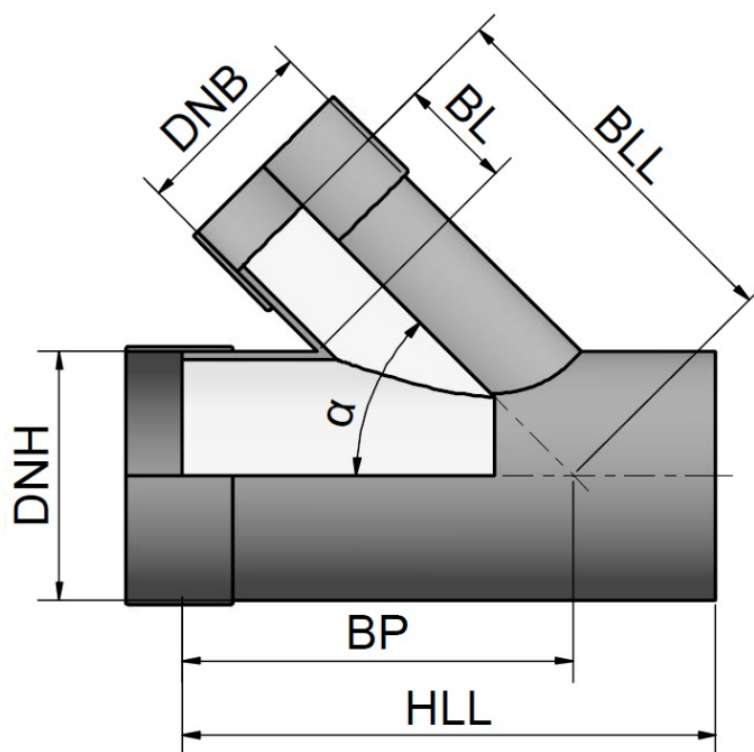
Sizes can be adapted to meet transport requirements. For project-related dimensions, please contact Amiblu.

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# y-Piece PN 1, 60°



| DN <sub>H</sub> | d <sub>eH</sub><br>[mm] | DN <sub>B</sub> | d <sub>eB</sub><br>[mm] | HLL<br>[mm] | BL<br>[mm] | BLL<br>[mm] | BP<br>[mm] | α<br>[°] |
|-----------------|-------------------------|-----------------|-------------------------|-------------|------------|-------------|------------|----------|
| 200             | 220                     | 200             | 220                     | 800         | 260        | 450         | 500        | 60       |
| 250             | 272                     | 200             | 220                     | 800         | 280        | 500         | 500        | 60       |
|                 |                         | 250             | 272                     | 850         | 265        | 500         | 550        | 60       |
| 300             | 324                     | 200             | 220                     | 850         | 299        | 550         | 550        | 60       |
|                 |                         | 250             | 272                     | 950         | 284        | 550         | 600        | 60       |
|                 |                         | 300             | 324                     | 1000        | 319        | 600         | 600        | 60       |
| 350             | 376                     | 200             | 220                     | 850         | 269        | 550         | 550        | 60       |
|                 |                         | 250             | 272                     | 950         | 304        | 600         | 600        | 60       |
|                 |                         | 300             | 324                     | 1000        | 339        | 650         | 650        | 60       |
|                 |                         | 350             | 376                     | 1050        | 324        | 650         | 650        | 60       |
| 400             | 427                     | 200             | 220                     | 850         | 290        | 600         | 550        | 60       |
|                 |                         | 250             | 272                     | 950         | 275        | 600         | 600        | 60       |
|                 |                         | 300             | 324                     | 1000        | 310        | 650         | 650        | 60       |
|                 |                         | 350             | 376                     | 1050        | 345        | 700         | 650        | 60       |
|                 |                         | 400             | 427                     | 1100        | 330        | 700         | 700        | 60       |

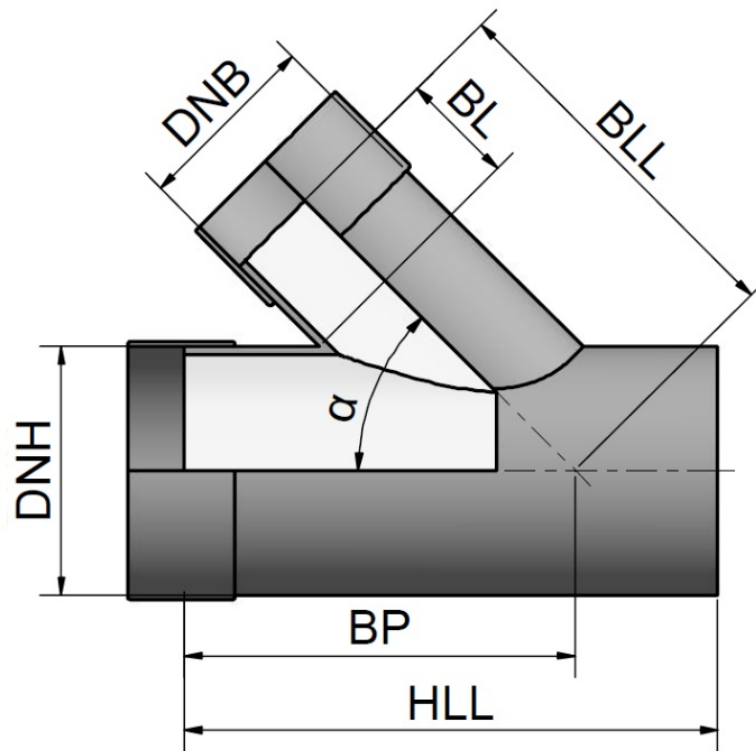
Table contains selected branch sizes. For our full portfolio, please visit [www.amiblu.com/amiblu-products](http://www.amiblu.com/amiblu-products).

Sizes can be adapted to meet transport requirements. For project-related dimensions, please contact Amiblu.

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# y-Piece PN 1, 60°

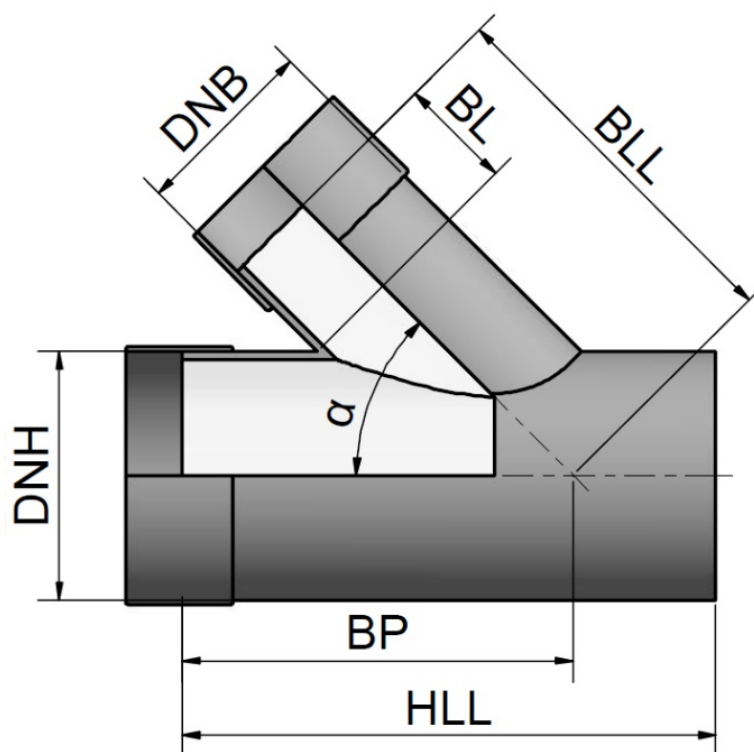


| DN <sub>H</sub> | d <sub>eH</sub> [mm] | DN <sub>B</sub> | d <sub>eB</sub> [mm] | HLL [mm] | BL [mm] | BLL [mm] | BP [mm] | α [°] |
|-----------------|----------------------|-----------------|----------------------|----------|---------|----------|---------|-------|
| 450             | 478                  | 200             | 220                  | 850      | 261     | 600      | 600     | 60    |
|                 |                      | 300             | 324                  | 1000     | 331     | 700      | 650     | 60    |
|                 |                      | 350             | 376                  | 1050     | 316     | 700      | 700     | 60    |
|                 |                      | 400             | 427                  | 1100     | 351     | 750      | 700     | 60    |
|                 |                      | 450             | 478                  | 1200     | 336     | 750      | 750     | 60    |
| 500             | 530                  | 200             | 220                  | 850      | 281     | 650      | 600     | 60    |
|                 |                      | 300             | 324                  | 1000     | 351     | 750      | 700     | 60    |
|                 |                      | 400             | 427                  | 1100     | 321     | 750      | 750     | 60    |
|                 |                      | 450             | 478                  | 1200     | 306     | 750      | 800     | 60    |
|                 |                      | 500             | 530                  | 1250     | 341     | 800      | 800     | 60    |
| 550             | 550                  | 200             | 220                  | 850      | 269     | 650      | 600     | 60    |
|                 |                      | 300             | 324                  | 1000     | 339     | 750      | 700     | 60    |
|                 |                      | 400             | 427                  | 1100     | 309     | 750      | 750     | 60    |
|                 |                      | 450             | 478                  | 1200     | 345     | 800      | 800     | 60    |
|                 |                      | 550             | 550                  | 1250     | 324     | 800      | 800     | 60    |
| 600             | 616                  | 200             | 220                  | 900      | 281     | 700      | 650     | 60    |
|                 |                      | 350             | 376                  | 1100     | 336     | 800      | 750     | 60    |
|                 |                      | 450             | 478                  | 1200     | 306     | 800      | 800     | 60    |
|                 |                      | 500             | 530                  | 1250     | 341     | 850      | 850     | 60    |
|                 |                      | 600             | 616                  | 1350     | 317     | 850      | 900     | 60    |

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# y-Piece PN 1, 60°

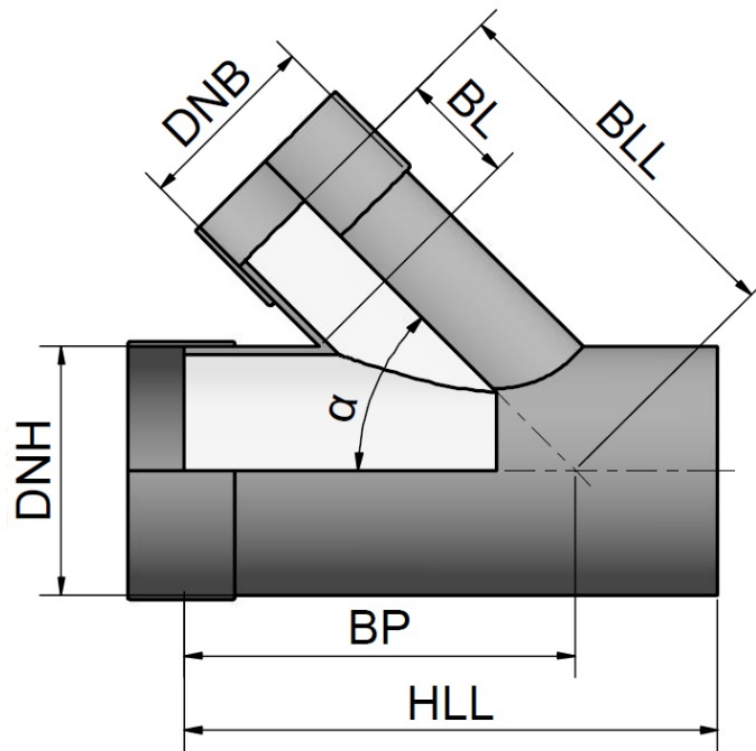


| DN <sub>H</sub> | d <sub>eH</sub><br>[mm] | DN <sub>B</sub> | d <sub>eB</sub><br>[mm] | HLL<br>[mm] | BL<br>[mm] | BLL<br>[mm] | BP<br>[mm] | α<br>[°] |
|-----------------|-------------------------|-----------------|-------------------------|-------------|------------|-------------|------------|----------|
| 650             | 650                     | 200             | 220                     | 900         | 261        | 700         | 650        | 60       |
|                 |                         | 350             | 376                     | 1100        | 316        | 800         | 750        | 60       |
|                 |                         | 450             | 478                     | 1200        | 337        | 850         | 800        | 60       |
|                 |                         | 550             | 550                     | 1300        | 316        | 850         | 850        | 60       |
|                 |                         | 650             | 650                     | 1400        | 337        | 900         | 900        | 60       |
| 700             | 718                     | 200             | 220                     | 900         | 272        | 750         | 700        | 60       |
|                 |                         | 350             | 376                     | 1100        | 327        | 850         | 800        | 60       |
|                 |                         | 500             | 530                     | 1250        | 333        | 900         | 850        | 60       |
|                 |                         | 600             | 616                     | 1350        | 358        | 950         | 900        | 60       |
|                 |                         | 700             | 718                     | 1500        | 328        | 950         | 1000       | 60       |
| 750             | 752                     | 200             | 220                     | 900         | 302        | 800         | 700        | 60       |
|                 |                         | 350             | 376                     | 1100        | 307        | 850         | 800        | 60       |
|                 |                         | 500             | 530                     | 1250        | 313        | 900         | 850        | 60       |
|                 |                         | 600             | 616                     | 1350        | 338        | 950         | 900        | 60       |
|                 |                         | 750             | 752                     | 1550        | 349        | 1000        | 1000       | 60       |
| 800             | 820                     | 200             | 220                     | 900         | 263        | 800         | 700        | 60       |
|                 |                         | 400             | 427                     | 1150        | 303        | 900         | 850        | 60       |
|                 |                         | 550             | 550                     | 1300        | 318        | 950         | 900        | 60       |
|                 |                         | 650             | 650                     | 1400        | 339        | 1000        | 950        | 60       |
|                 |                         | 800             | 820                     | 1600        | 340        | 1050        | 1050       | 60       |

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# y-Piece PN 1, 60°

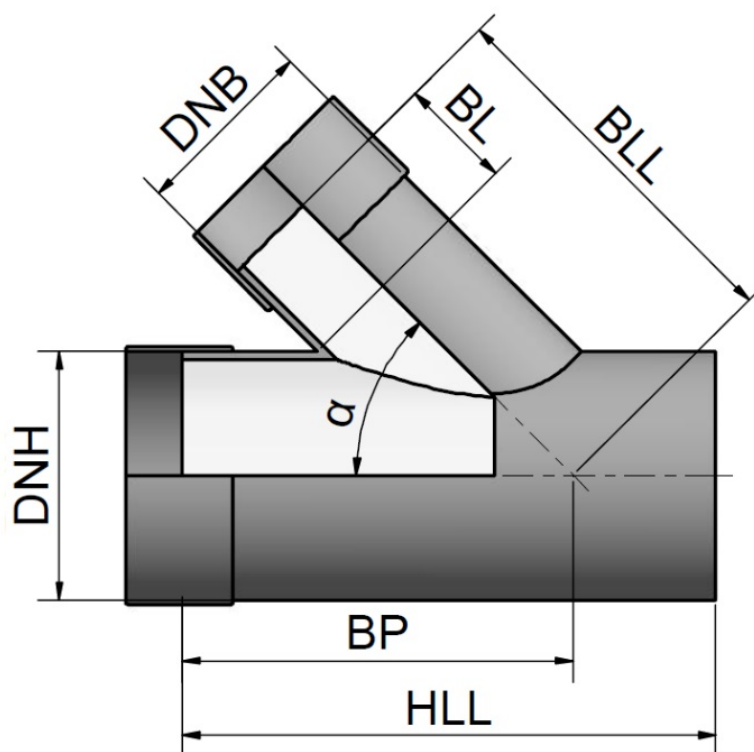


| DN <sub>H</sub> | d <sub>eH</sub> [mm] | DN <sub>B</sub> | d <sub>eB</sub> [mm] | HLL [mm] | BL [mm] | BLL [mm] | BP [mm] | α [°] |
|-----------------|----------------------|-----------------|----------------------|----------|---------|----------|---------|-------|
| 860             | 860                  | 200             | 220                  | 900      | 290     | 850      | 700     | 60    |
|                 |                      | 400             | 427                  | 1150     | 330     | 950      | 850     | 60    |
|                 |                      | 550             | 550                  | 1300     | 345     | 1000     | 900     | 60    |
|                 |                      | 700             | 718                  | 1500     | 346     | 1050     | 1000    | 60    |
|                 |                      | 860             | 860                  | 1650     | 355     | 1100     | 1100    | 60    |
| 900             | 924                  | 200             | 220                  | 900      | 303     | 900      | 750     | 60    |
|                 |                      | 400             | 427                  | 1150     | 343     | 1000     | 850     | 60    |
|                 |                      | 600             | 616                  | 1350     | 339     | 1050     | 950     | 60    |
|                 |                      | 750             | 752                  | 1550     | 349     | 1100     | 1050    | 60    |
|                 |                      | 900             | 924                  | 1750     | 350     | 1150     | 1150    | 60    |
| 960             | 960                  | 200             | 220                  | 900      | 282     | 900      | 750     | 60    |
|                 |                      | 400             | 427                  | 1150     | 322     | 1000     | 900     | 60    |
|                 |                      | 600             | 616                  | 1350     | 318     | 1050     | 1000    | 60    |
|                 |                      | 750             | 752                  | 1550     | 329     | 1100     | 1100    | 60    |
|                 |                      | 960             | 960                  | 1800     | 369     | 1200     | 1200    | 60    |
| 1000            | 1026                 | 200             | 220                  | 900      | 294     | 950      | 750     | 60    |
|                 |                      | 450             | 478                  | 1200     | 320     | 1050     | 900     | 60    |
|                 |                      | 650             | 650                  | 1400     | 370     | 1150     | 1000    | 60    |
|                 |                      | 800             | 820                  | 1600     | 371     | 1200     | 1100    | 60    |
|                 |                      | 1000            | 1026                 | 1850     | 361     | 1250     | 1250    | 60    |

Table contains selected branch sizes. For our full portfolio, please visit [www.amiblu.com/amiblu-products](http://www.amiblu.com/amiblu-products).

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# y-Piece PN 1, 60°

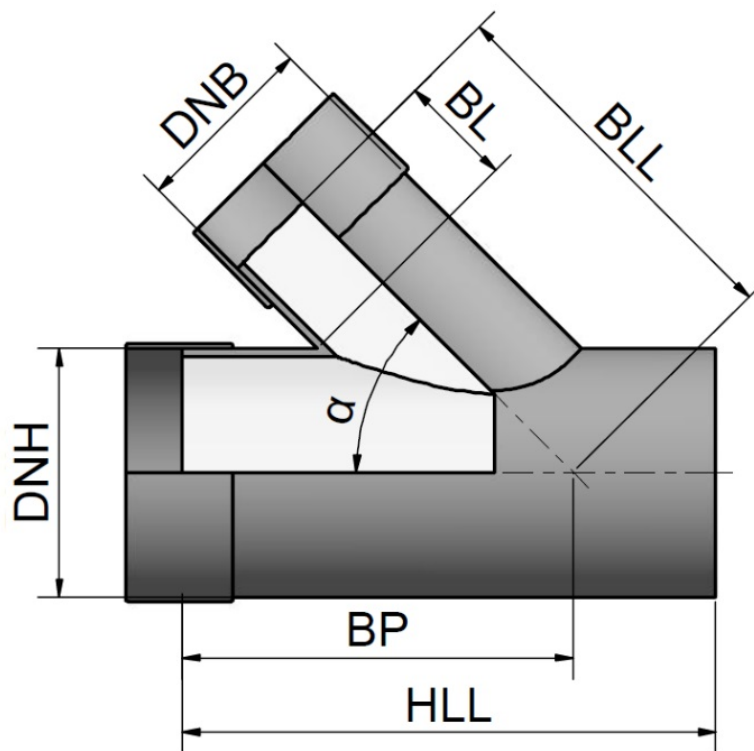


| DN <sub>H</sub> | d <sub>eH</sub><br>[mm] | DN <sub>B</sub> | d <sub>eB</sub><br>[mm] | HLL<br>[mm] | BL<br>[mm] | BLL<br>[mm] | BP<br>[mm] | α<br>[°] |
|-----------------|-------------------------|-----------------|-------------------------|-------------|------------|-------------|------------|----------|
| 1100            | 1099                    | 200             | 220                     | 900         | 302        | 1000        | 800        | 60       |
|                 |                         | 450             | 478                     | 1200        | 328        | 1100        | 950        | 60       |
|                 |                         | 650             | 650                     | 1400        | 328        | 1150        | 1050       | 60       |
|                 |                         | 860             | 860                     | 1650        | 367        | 1250        | 1150       | 60       |
|                 |                         | 1100            | 1099                    | 1950        | 348        | 1300        | 1300       | 60       |
| 1200            | 1229                    | 200             | 220                     | 900         | 277        | 1050        | 850        | 60       |
|                 |                         | 450             | 478                     | 1200        | 302        | 1150        | 1000       | 60       |
|                 |                         | 700             | 718                     | 1500        | 333        | 1250        | 1150       | 60       |
|                 |                         | 900             | 924                     | 1750        | 324        | 1300        | 1250       | 60       |
|                 |                         | 1200            | 1229                    | 2100        | 386        | 1450        | 1450       | 60       |
| 1280            | 1280                    | 200             | 220                     | 900         | 298        | 1100        | 850        | 60       |
|                 |                         | 450             | 478                     | 1200        | 323        | 1200        | 1000       | 60       |
|                 |                         | 700             | 718                     | 1500        | 354        | 1300        | 1150       | 60       |
|                 |                         | 900             | 924                     | 1750        | 344        | 1350        | 1250       | 60       |
|                 |                         | 1280            | 1280                    | 2200        | 342        | 1450        | 1500       | 60       |
| 1400            | 1434                    | 200             | 220                     | 900         | 309        | 1200        | 900        | 60       |
|                 |                         | 500             | 530                     | 1250        | 319        | 1300        | 1050       | 60       |
|                 |                         | 750             | 752                     | 1550        | 355        | 1400        | 1200       | 60       |
|                 |                         | 960             | 960                     | 1800        | 345        | 1450        | 1350       | 60       |
|                 |                         | 1400            | 1434                    | 2400        | 358        | 1600        | 1650       | 60       |

Table contains selected branch sizes. For our full portfolio, please visit [www.amiblu.com/amiblu-products](http://www.amiblu.com/amiblu-products).

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# y-Piece PN 1, 60°

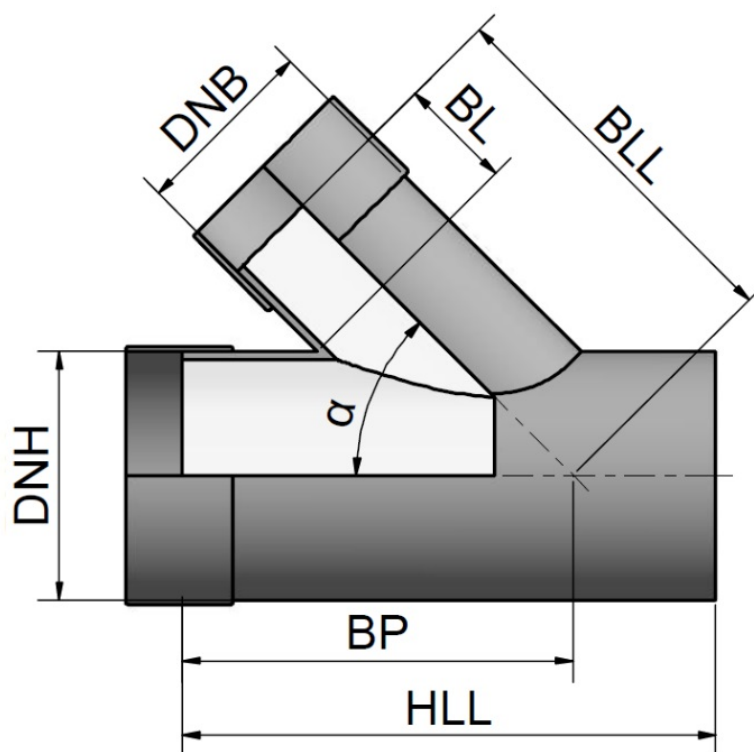


| DN <sub>H</sub> | d <sub>eH</sub><br>[mm] | DN <sub>B</sub> | d <sub>eB</sub><br>[mm] | HLL<br>[mm] | BL<br>[mm] | BLL<br>[mm] | BP<br>[mm] | α<br>[°] |
|-----------------|-------------------------|-----------------|-------------------------|-------------|------------|-------------|------------|----------|
| 1500            | 1499                    | 200             | 220                     | 950         | 271        | 1200        | 950        | 60       |
|                 |                         | 500             | 530                     | 1300        | 332        | 1350        | 1100       | 60       |
|                 |                         | 750             | 752                     | 1600        | 368        | 1450        | 1250       | 60       |
|                 |                         | 1000            | 1026                    | 1900        | 338        | 1500        | 1400       | 60       |
|                 |                         | 1500            | 1499                    | 2500        | 402        | 1700        | 1700       | 60       |
| 1535            | 1535                    | 200             | 220                     | 950         | 300        | 1250        | 950        | 60       |
|                 |                         | 500             | 530                     | 1300        | 311        | 1350        | 1100       | 60       |
|                 |                         | 800             | 820                     | 1650        | 327        | 1450        | 1300       | 60       |
|                 |                         | 1100            | 1099                    | 2000        | 347        | 1550        | 1450       | 60       |
|                 |                         | 1535            | 1535                    | 2550        | 421        | 1750        | 1750       | 60       |
| 1600            | 1638                    | 200             | 220                     | 950         | 291        | 1300        | 950        | 60       |
|                 |                         | 500             | 530                     | 1300        | 351        | 1450        | 1150       | 60       |
|                 |                         | 800             | 820                     | 1650        | 368        | 1550        | 1300       | 60       |
|                 |                         | 1100            | 1099                    | 2000        | 387        | 1650        | 1500       | 60       |
|                 |                         | 1600            | 1638                    | 2650        | 382        | 1800        | 1800       | 60       |
| 1720            | 1720                    | 200             | 220                     | 950         | 294        | 1350        | 1000       | 60       |
|                 |                         | 550             | 550                     | 1350        | 348        | 1500        | 1200       | 60       |
|                 |                         | 860             | 860                     | 1700        | 359        | 1600        | 1350       | 60       |
|                 |                         | 1200            | 1229                    | 2150        | 352        | 1700        | 1600       | 60       |
|                 |                         | 1720            | 1720                    | 2750        | 411        | 1900        | 1900       | 60       |

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# y-Piece PN 1, 60°

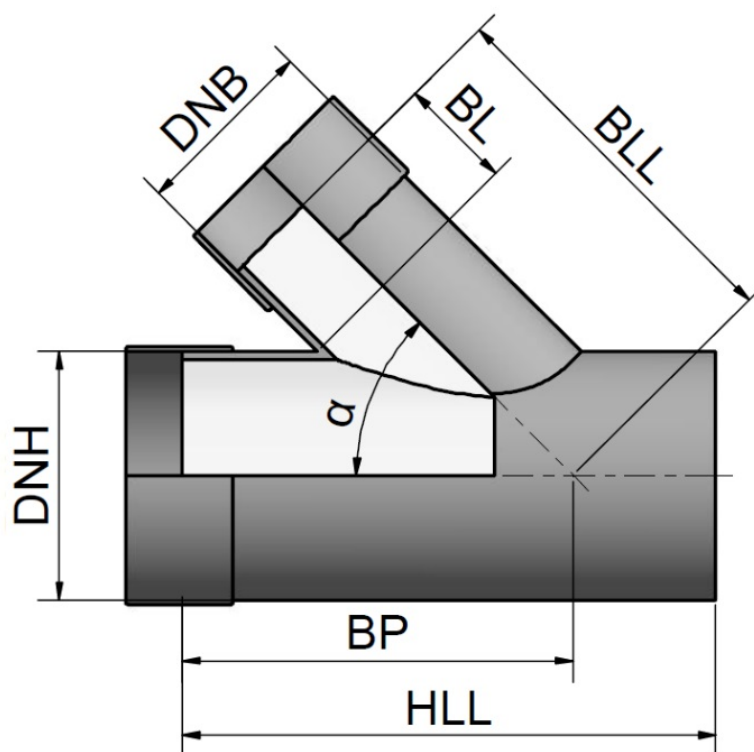


| DN <sub>H</sub> | d <sub>eH</sub><br>[mm] | DN <sub>B</sub> | d <sub>eB</sub><br>[mm] | HLL<br>[mm] | BL<br>[mm] | BLL<br>[mm] | BP<br>[mm] | α<br>[°] |
|-----------------|-------------------------|-----------------|-------------------------|-------------|------------|-------------|------------|----------|
| 1800            | 1842                    | 200             | 220                     | 950         | 273        | 1400        | 1050       | 60       |
|                 |                         | 550             | 550                     | 1350        | 328        | 1550        | 1250       | 60       |
|                 |                         | 860             | 860                     | 1700        | 338        | 1650        | 1400       | 60       |
|                 |                         | 1280            | 1280                    | 2200        | 367        | 1800        | 1650       | 60       |
|                 |                         | 1800            | 1842                    | 2900        | 405        | 2000        | 2000       | 60       |
| 1940            | 1937                    | 200             | 220                     | 950         | 268        | 1450        | 1050       | 60       |
|                 |                         | 550             | 550                     | 1350        | 323        | 1600        | 1250       | 60       |
|                 |                         | 900             | 924                     | 1800        | 365        | 1750        | 1500       | 60       |
|                 |                         | 1400            | 1434                    | 2400        | 368        | 1900        | 1800       | 60       |
|                 |                         | 1940            | 1937                    | 3050        | 423        | 2100        | 2100       | 60       |
| 2000            | 2047                    | 200             | 220                     | 950         | 305        | 1550        | 1100       | 60       |
|                 |                         | 550             | 550                     | 1350        | 309        | 1650        | 1300       | 60       |
|                 |                         | 900             | 924                     | 1800        | 352        | 1800        | 1500       | 60       |
|                 |                         | 1400            | 1434                    | 2400        | 354        | 1950        | 1800       | 60       |
|                 |                         | 2000            | 2047                    | 3200        | 427        | 2200        | 2200       | 60       |
| 2160            | 2160                    | 200             | 220                     | 950         | 289        | 1600        | 1100       | 60       |
|                 |                         | 600             | 616                     | 1400        | 325        | 1750        | 1350       | 60       |
|                 |                         | 960             | 960                     | 1800        | 326        | 1850        | 1550       | 60       |
|                 |                         | 1500            | 1499                    | 2500        | 420        | 2100        | 1900       | 60       |
|                 |                         | 2160            | 2160                    | 3300        | 429        | 2300        | 2300       | 60       |

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# y-Piece PN 1, 60°



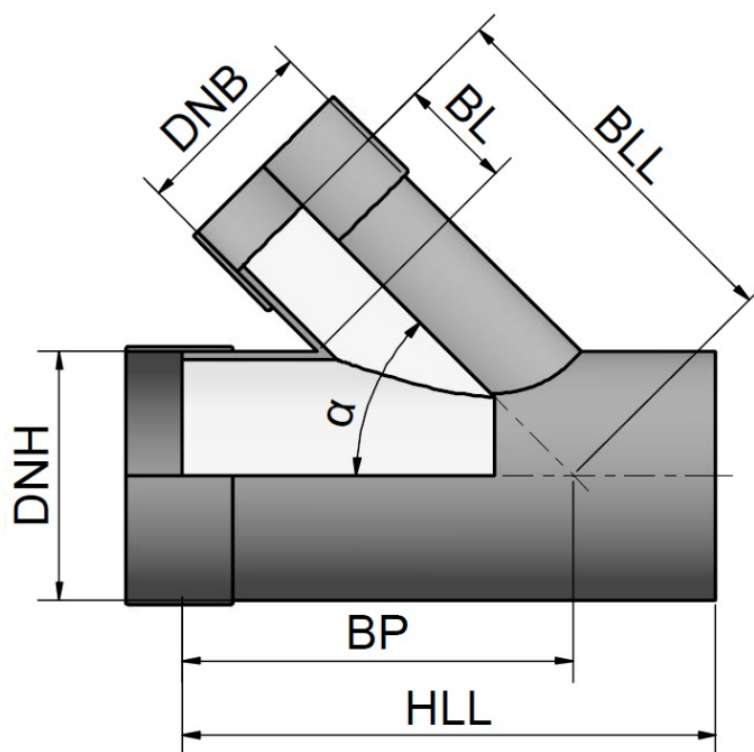
| DN <sub>H</sub> | d <sub>eH</sub><br>[mm] | DN <sub>B</sub> | d <sub>eB</sub><br>[mm] | HLL<br>[mm] | BL<br>[mm] | BLL<br>[mm] | BP<br>[mm] | α<br>[°] |
|-----------------|-------------------------|-----------------|-------------------------|-------------|------------|-------------|------------|----------|
| 2200            | 2250                    | 200             | 220                     | 950         | 288        | 1650        | 1150       | 60       |
|                 |                         | 600             | 616                     | 1400        | 323        | 1800        | 1350       | 60       |
|                 |                         | 960             | 960                     | 1800        | 324        | 1900        | 1550       | 60       |
|                 |                         | 1535            | 1535                    | 2550        | 408        | 2150        | 1950       | 60       |
|                 |                         | 2200            | 2250                    | 3450        | 452        | 2400        | 2400       | 60       |
| 2400            | 2400                    | 200             | 220                     | 950         | 301        | 1750        | 1200       | 60       |
|                 |                         | 600             | 616                     | 1400        | 337        | 1900        | 1400       | 60       |
|                 |                         | 1000            | 1026                    | 1900        | 368        | 2050        | 1650       | 60       |
|                 |                         | 1600            | 1638                    | 2650        | 392        | 2250        | 2050       | 60       |
|                 |                         | 2400            | 2400                    | 3650        | 422        | 2500        | 2550       | 60       |
| 2453            | 2453                    | 200             | 220                     | 950         | 270        | 1750        | 1200       | 60       |
|                 |                         | 600             | 616                     | 1400        | 356        | 1950        | 1450       | 60       |
|                 |                         | 1000            | 1026                    | 1900        | 338        | 2050        | 1700       | 60       |
|                 |                         | 1600            | 1638                    | 2650        | 411        | 2300        | 2050       | 60       |
|                 |                         | 2453            | 2453                    | 3700        | 426        | 2550        | 2600       | 60       |
| 2555            | 2555                    | 200             | 220                     | 950         | 261        | 1800        | 1250       | 60       |
|                 |                         | 650             | 650                     | 1500        | 337        | 2000        | 1500       | 60       |
|                 |                         | 1100            | 1099                    | 2050        | 358        | 2150        | 1800       | 60       |
|                 |                         | 1720            | 1720                    | 2800        | 378        | 2350        | 2150       | 60       |
|                 |                         | 2555            | 2555                    | 3850        | 437        | 2650        | 2700       | 60       |

Table contains selected branch sizes. For our full portfolio, please visit [www.amiblu.com/amiblu-products](http://www.amiblu.com/amiblu-products).

Sizes can be adapted to meet transport requirements. For project-related dimensions, please contact Amiblu.



# y-Piece PN 1, 60°



| DN <sub>H</sub> | d <sub>eH</sub><br>[mm] | DN <sub>B</sub> | d <sub>eB</sub><br>[mm] | HLL<br>[mm] | BL<br>[mm] | BLL<br>[mm] | BP<br>[mm] | α<br>[°] |
|-----------------|-------------------------|-----------------|-------------------------|-------------|------------|-------------|------------|----------|
| 3000            | 2999                    | 200             | 220                     | 950         | 305        | 2100        | 1350       | 60       |
|                 |                         | 650             | 650                     | 1500        | 331        | 2250        | 1650       | 60       |
|                 |                         | 1100            | 1099                    | 2050        | 351        | 2400        | 1900       | 60       |
|                 |                         | 1800            | 1842                    | 2950        | 387        | 2650        | 2350       | 60       |
|                 |                         | 3000            | 2999                    | 4400        | 453        | 3050        | 3100       | 60       |
| 3270            | 3270                    | 200             | 220                     | 950         | 299        | 2250        | 1450       | 60       |
|                 |                         | 650             | 650                     | 1500        | 325        | 2400        | 1700       | 60       |
|                 |                         | 1200            | 1229                    | 2200        | 357        | 2600        | 2050       | 60       |
|                 |                         | 1940            | 1937                    | 3100        | 403        | 2850        | 2500       | 60       |
|                 |                         | 3270            | 3270                    | 4750        | 468        | 3300        | 3350       | 60       |
| 3600            | 3600                    | 200             | 220                     | 950         | 308        | 2450        | 1550       | 60       |
|                 |                         | 650             | 650                     | 1500        | 334        | 2600        | 1800       | 60       |
|                 |                         | 1200            | 1229                    | 2200        | 367        | 2800        | 2150       | 60       |
|                 |                         | 1940            | 1937                    | 3100        | 412        | 3050        | 2600       | 60       |
|                 |                         | 3270            | 3270                    | 4750        | 478        | 3500        | 3450       | 60       |

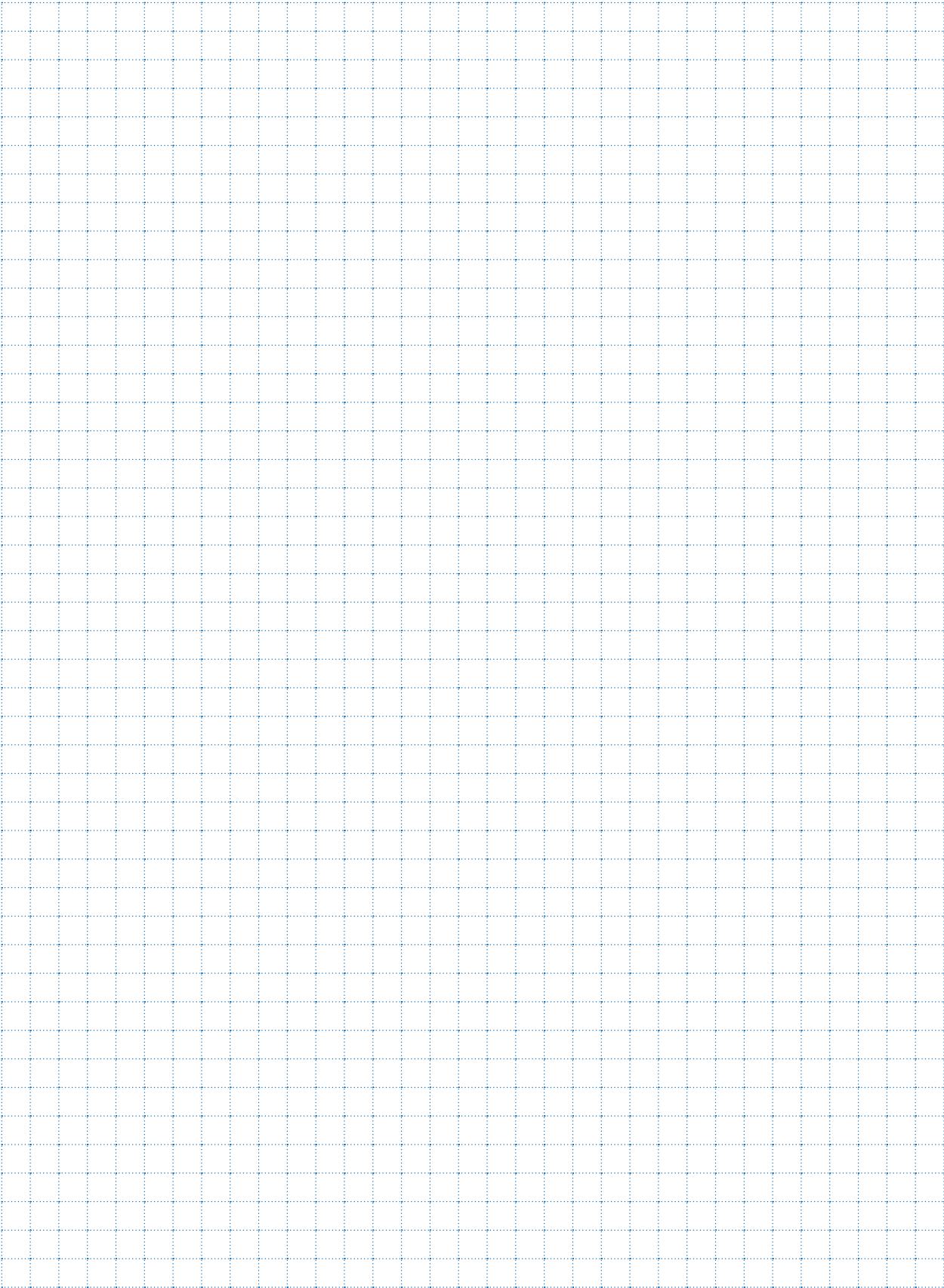
Table contains selected branch sizes. For our full portfolio, please visit [www.amiblu.com/amiblu-products](http://www.amiblu.com/amiblu-products).

Sizes can be adapted to meet transport requirements. For project-related dimensions, please contact Amiblu.

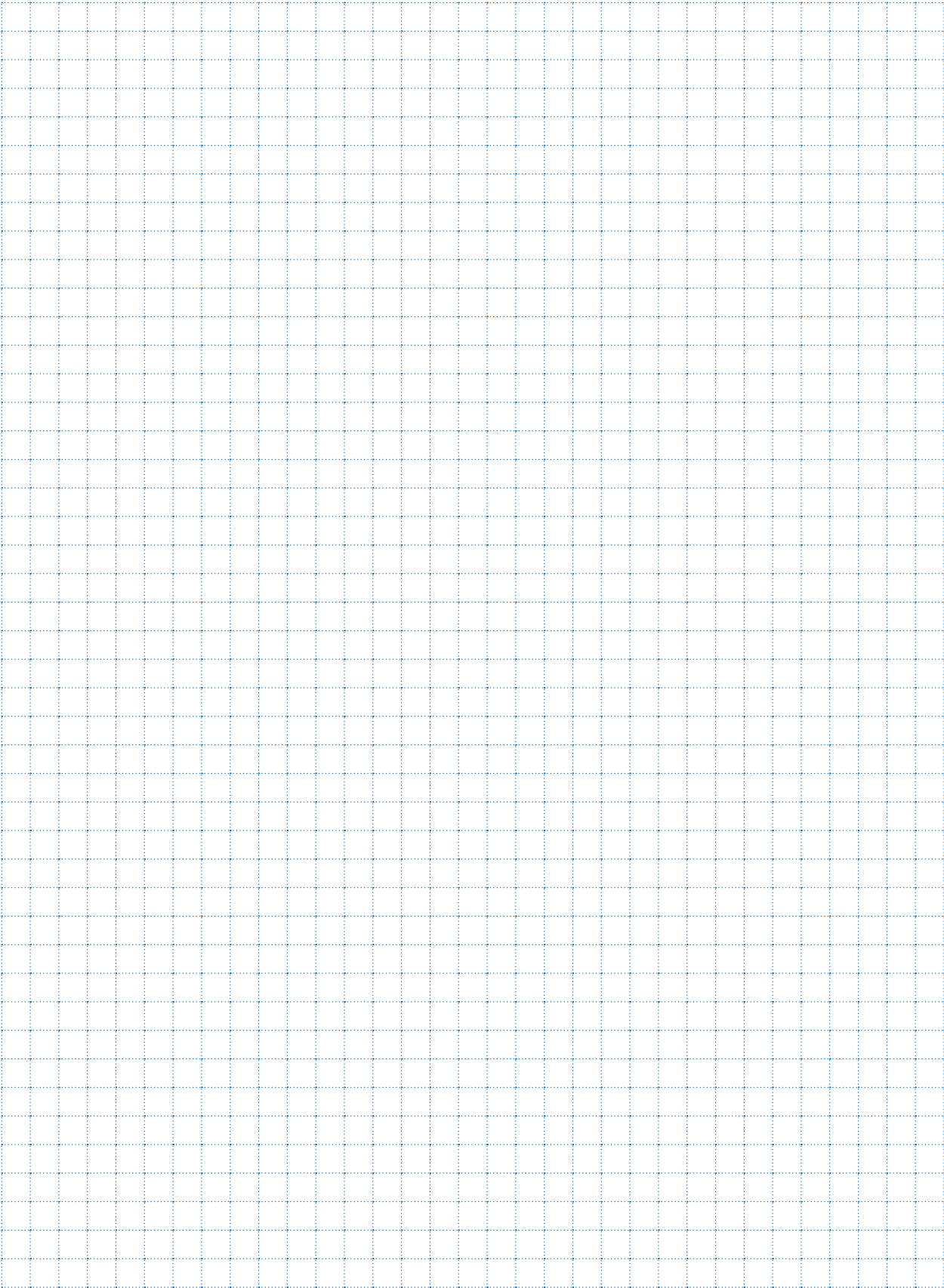
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# Notes



# Notes



# Why there is nothing else like an Amiblu pipe system



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